SCREEN RECORDER



SERVICE MANUAL

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Contents

1 Name and designation of the product

The KD6 recorder is an advanced multi-channel device that allows to measure and display parameters in many channels simultaneously. It is an ideal solution for applications where several different physical quantities represent the state of the monitored object. This device can work autonomously or cooperate with external measuring and executive modules.

2 Recorder set

- The set includes:
- 1. KD6 recorder
- 2. seal
- 3. holder for mounting in a board
- 4. screw set

- 1 pc.
- 1 pc.

1.

- 1 set. (4 pcs.)
- 1 set (quantity depends on the version)





2.

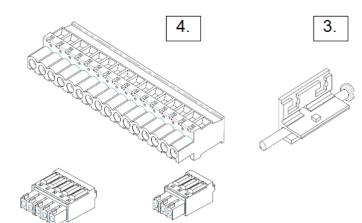


Fig.1 Recorder set

3 Basic requirements, user safety

In terms of operational safety, the recorder meets the requirements of the PN-EN

61010-1 standard. Safety Notes:

- The recorder should be installed and connected by qualified personnel. All available protection requirements must be considered.
- All pins should be inserted into the appropriate connectors on the device, even if they are not used for any connections.
- Before switching the recorder on, the correctness of connections shall be verified.
- Before removing the recorder housing, supply must be switched off and measuring circuits disconnected.
- Removal of the recorder housing during the warranty period voids its warranty.
- The recorder meets the requirements for electromagnetic compatibility in an industrial environment.
- There should be a switch or a circuit breaker in the building's installation, located near the device, easily accessible for the operator and appropriately marked.

4 Installation

The recorder is designed to be mounted in the board with the use of holders as shown in Fig. 1. The recorder housing is made of a self-extinguishing plastic.

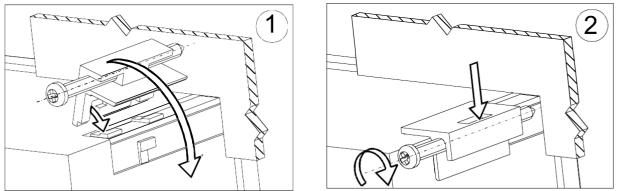


Fig.2 Recorder mounting

Housing dimensions 96 x 96 x 77 mm, mounting hole dimensions 92.5 x 92.5 mm. Outside the recorder, there are screw strips and self-locking ones which enable the connection of external wires with a cross-section of 2.5 mm².

KD6-09 Service Manual

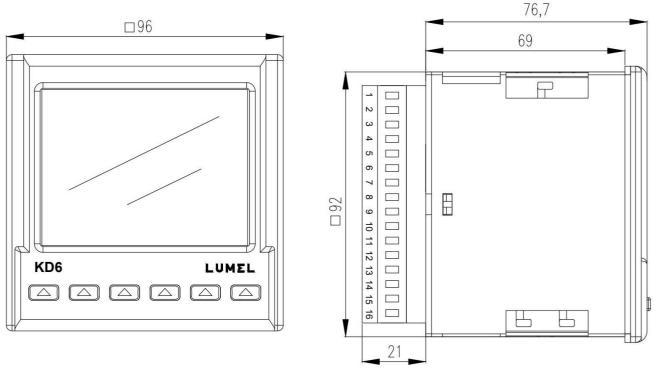


Fig.3 Overall dimensions figure of the KD6 recorder

5 Device description

KD6 has been designed as a modular device consisting of a power module (Z slot), communication module and optional input and output I / O modules (X and Y slot). The standard (basic) version of the recorder includes a power module, a display with buttons and a communication module.

The power module also includes an RS485 slave interface, 24 V / 30 mA object power supply, 2 x digital (voltage) inputs and 2 x relay outputs.

The communication module includes Ethernet, USB Host and RS485 master.

Functional features of the KD6 recorder:

- 3.5 "TFT colour graphic screen with a resolution of 320 x 240 pixels
- Ethernet 10/100 BASE-T,
 - RJ45 socket, web server, ftp server, Modbus TCP / IP server, DHCP client
- USB Host

Recorder features:

- 60 logical channels,
- -10 logical groups being a combination of up to 6 logical channels,
- independent recording for each group (interval, recording trigger mode),
- alarm functions,
- mathematical functions,
- scaling functions,
- Modbus Master: 10 devices with 10 registers.

Data sources for logical channels:

- from internal measuring modules (binary inputs / outputs, analogue inputs / outputs),
- from remote devices connected to the recorder via the RS-485 Modbus Master interface,
- from mathematical, alarm and rescaling functions.

Logical channels as a data source for:

- mathematical, alarm and rescaling functions,
- logical groups
- outputs (hardware relays),
- analogue outputs.

Presentation of data from logical channels on the display:

- as numerical values,
- horizontal or vertical line and bar charts,
- analogue indicators.

Data recording

- 8GB internal memory,
- as CSV or binary files.

Downloading Recorded Data:

- USB HOST 2.0
- FTP

5.1 Mechanical design.

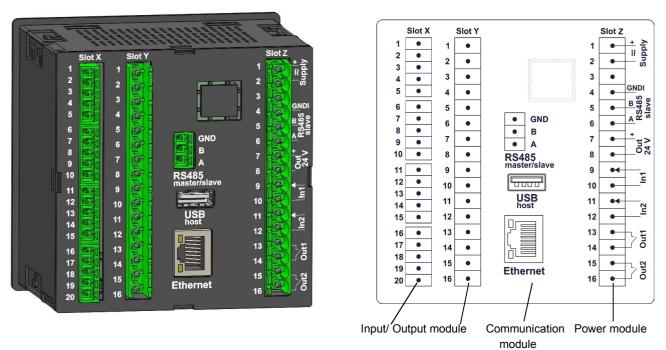


Fig.4 View of the recorder's rear plate

Input / output (I / O) modules are mounted in two slots X and Y.

Depending on the recorder execution code, the appearance of the X and Y slots of the rear panel in Fig. 4 may be different.

5.2 Basic modules.

Input / output (I / O) modules mounted in X / Y slots:

- a) 6 x relay ouput module (Out1..Out6),
- b) 4 x relay ouput module (Out1..Out4) + 4 x binary inputs separated from each other (In1..In4),
- c) 4 x analog output module (Out1..Out4) + 4 x binary inputs with common ground (In1..In4),
- d) 4 x programmable measuring inputs module (In1..In4),

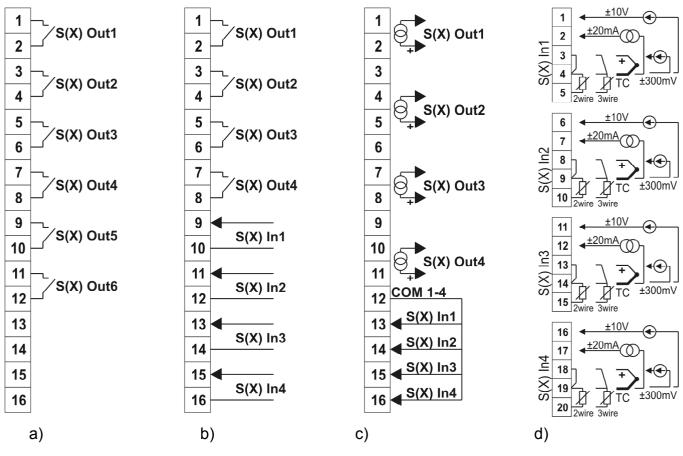
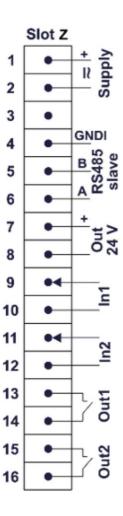
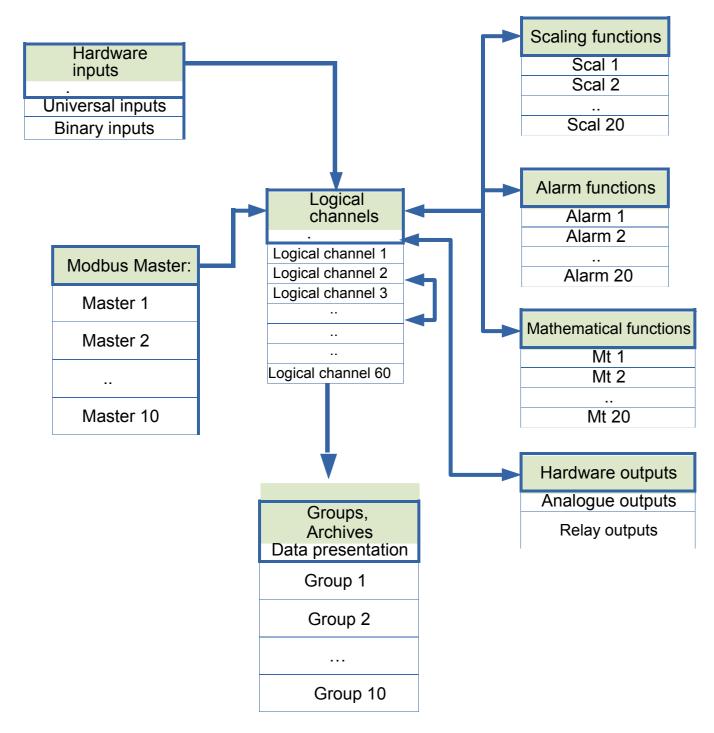


Fig.5 I / O module pin-outs description (for slot X)

Power module mounted in the Z slot:

- supply of the recorder supply (terminals 1,2)
- RS-485 slave communication interface (terminals 4-6)
- object power supply Out 24V (terminals 7,8)
- two binary inputs In1, In2 (terminals 9-12)
- two relay outputs Out1, Out2 (terminals 13-16)





5.3 Diagram of connections between logical channels and inputs / outputs

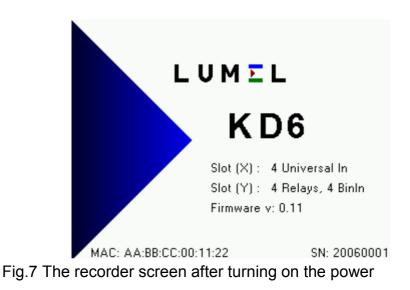
Fig.6. Diagram of connections between logical channels and inputs / outputs

6 Recorder programming

6.1 Recorder start-up

After switching the power on, the recorder displays the manufacturer's logo, recorder name, input / output (I / O) modules mounted in the X / Y slots, the current software version, MAC address and recorder number. Then, the data visualization screen which was displayed at

the last disconnection of the recorder from the network appears.



6.2 Language selection

The factory setting is English. To select a different language, press the Menu button and hold it for about 10 seconds. The language selection menu will then appear. Use the buttons or to select the language, and then confirm by pressing the OK button.

6.3 Recorder front panel



Fig.8 KD 6 recorder front panel

The recorder has 6 buttons and a colour graphic screen.

Values of measured parameters are displayed in measuring groups selected by consecutive pressing of the buttons **Group** (subsequent group) or **Group** (previous group).

A maximum of any 6 values / logical channels / displayed simultaneously on the screen constitute a group. Defining of group is described in the **Groups** mode.

At the top of the screen there is an information bar (see section 6.3.1) informing the user about his work state on an ongoing basis.

The recorder buttons can be used for various functions. A description of the button functions can be found in the navigation bar at the bottom of the screen (see section 6.3.2). No description means that the button is inactive at the moment.

6.3.1 Information bar

The information bar at the top of the screen shows the state of the file archive memory, the archiving state, the symbol of connecting an external memory to the USB Host port, the symbol of transferring files from the file archive memory to an external memory connected to the USB Host port, symbol of Ethernet connection, indicators of receiving and transmitting data with the use of the RS485 link, date and real time clock.

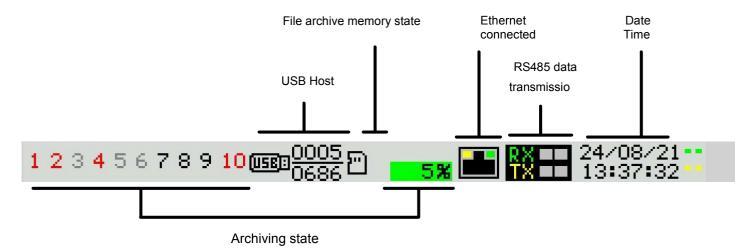


Fig. 9 Information bar

Symbol	lcon colour	Notes
2	Black - archive memory installed correctly	
1	Black - out of archive memory Red - Invalid file system on the card	
] *	Copying from internal memory to file archive memory. The percentage of use of the file archive memory is blinking blue and the percentage of copying progress is displayed.	
4567	Current archiving state: Black - archiving in the group enabled, waiting for the archiving condition to be met. Red - the archiving condition has been met and records are being saved. Grey - group archiving disabled.	Numbers indicate the archiving group
104	Filling up the file archive memory in percentage	
1/6	Green background	Value in the range 0 70%
	Orange background	File archive over 70% full. It is recommended to delete unnecessary files via FTP or upload them to an external memory connected to the USB Host port.
	Red background	Less than 7% of free space in the file archive memory is left. Time until the file archive is completely full - approx. 14 days at 1 sec. interval. Delete unnecessary files via FTP immediately.
		When the file archive is full to 95%, the overwrite mode starts and the oldest archive files are deleted during further archiving and new archive files are created.

11%	Percentage of progress when copying the archive	
	Blue pulsating background	Copying from internal memory to file archive is in progress
<u>0005</u> 0686	File transfer to an external memory connected to the USB Host port	 - 5 files were transferred - total number of files to be transferred
(USB)B	Symbol indicating the connecting of an external memory to the USB Host port	

6.3.2 Navigation bar

At the bottom of the screen, there is a navigation bar describing the functions of the buttons that allow the user to configure the recorder parameters, change the display mode, and change the displayed group.

Button functions:

Group Group	- Switching between the presented groups of logical channels.
▼ Mode ▲	- Switching between different presentations of displayed data values in the current group.
Menu	- Pressing the Menu button brings up the main menu selection window. This window allows to enter the Device Configuration, File Management menu and display the Device Info window.
▼ ▲	- Navigation buttons in the option selection menu.
	 Displacement buttons. They allow to move the cursor in the edited text.
Exit	- Exit the main menu.
Select	 Confirming the selection, introducing changes and exiting the edition window.
Back	- Leaving the current submenu.
Cancel	- Cancellation, no changes made.
±₹	 Switching between graphs in data presentation mode as line graphs.

6.4 Data panels

The displayed data can be presented in several modes:

- numerical values,
- horizontal / vertical bar charts,
- horizontal / vertical line charts,
- in the form of an indicating meter,

Additionally, binary values 0/1 can be presented in two ways - as numerical values or as text.

All channels of a given group are presented simultaneously in the same way. It is possible to switch between individual views and groups. Figure 10 shows the different presentation modes of logical channel groups called from the navigation bar with buttons.



Fig.10 Examples of the measurement data presentation mode

6.5 Configuration of KD6 parameters

To enter the configuration of recorder parameters, press the button Menu. Use the buttons to select the appropriate configuration window and confirm by pressing the button Select. Return to the measurement and recording mode is carried out by means of buttons Back and Exit .

Configuration menu:

- General settings of the recorder, see section 6.5.1
- Inputs, see section 6.5.2
- Outputs, see section 6.5.3
- Logical channels, see section 6.5.4
- Groups, see section 6.5.5
- Functions, see section 6.5.6
- Modbus Slave, see section 6.5.7
- Modbus Master / Slave, see section 6.5.8
- Ethernet, see section 6.5.9
- Safety, see section 6.5.10
- Information, see section 6.5.11

6.5.1 General settings of the recorder

General settings menu allows you to change the display language of the user interface, set the current date and time, restore factory parameters and set the time to the minimum brightness (LCD backlight) and the time of group switching (option enabling cyclical changes of the displayed group).

Menu			
General se	ettings	;	^
Inputs			
Outputs			
Logical ch	annel	s	
Groups			
Functions			Ŧ
Exit		A	Select

\General settings		
Language	Polish	
Date	22/10/202	21
Time	10:15:45	
Display type	Type 1	
Syncronise time	No	
Back V	A	Select

Fig.11 General settings

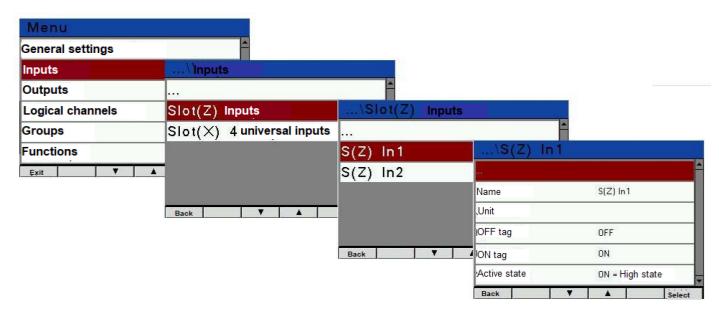
Menu parameters include as General settings:

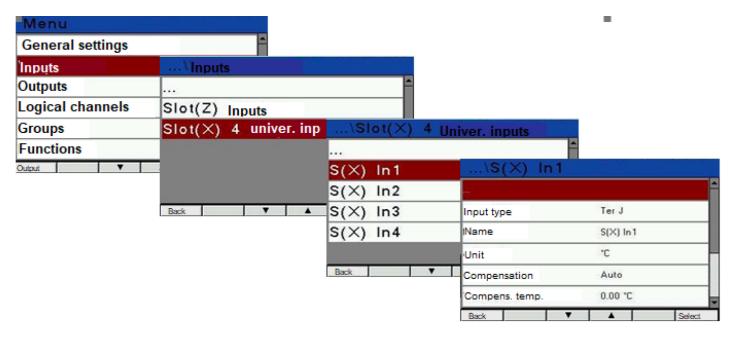
Table 1.

No	Parameter name	Feature/value	Description	Factory set
1	Language	English, Polish, Deutsch		English
2	Date	dd / mm / yyyy	Day /month /year	01/06/2020
3	Time	hh:mm:ss	hours: minutes: seconds	
4	Display type	Type 1, Type 2	Type of display used	Depending on equipment
5	Synchronise time	No Yes	Synchronization with the time server	No
6	Factory parameter settings	No Yes	Restore manufacturer settings	No

6.5.2. Inputs

The device has 2 binary inputs In1, In2 in slot Z and inputs related to the installed input modules in slots X, Y (according to the customer's order) as standard. The configured input can be used by any logical channel to visualize the result or to further process the input data.







No				Parameter name	Range	Notes/ description	Factory set									
1				Name		Name edition										
2				Unit		N/A										
3			÷	OFF tag		Tag edition	OFF									
4			input	ON tag		Tag edition	ON									
5			Binary input	Active state		ON = high state of input active ON = low state input active.	ON = high state									
6			Universal input, voltage, current, resistance	Input type	-1010, 010 V -300300 mV, 0300 mV -7575 mV, 075 mV -4040 mA, 040 mA 04000 Ω		-1010 V									
7	<i>လ</i> -	Ś	S es	Name	S(X) In1 S(Y) In4		S(X) In14									
8			sal input, v resistance	Unit	V, mV, mA, Ω		V									
9				Filter	0.560.0 s		0,5 s									
10												livers	Min	-12 V, -360 mV, -90 mV, -48 mA, 0 Ω	Depending on the input range	-12.0 V
11			- D	Max.	12 V, 360 mV, 90 mV, 48 mA, 405 Ω		12.0 V									
12			/00	Input type	Pt100, Pt500, Pt1000											
13			/ 50	Name	S(X) In1 S(Y) In4		S(X) In14									
14			100	Unit	°C, °F		°C									
15			Input Pt100/ 500/ 1000	The way of connecting the sensor		3 wire 2 wire	2 wire									
16				Wires resistance	0.0060.00 Ω,		0 Ω									

Table 2.

	User's manual									
17				Correction	-20.020.0 °C		0°C			
18				Filter	0.560.0 s		0,5 s			
19				Min			-200.0°C			
20				Max.			850.0°C			
21				Input type	Ter J, K, N, E, T, S, R, B					
22		۵		Name	S(X) In1 S(Y) In4		S(X) In14			
23		Ŕ		Unit	°C, °F		°C			
24		S S		Compensation	Auto, Manual		Manual			
25		н Ц		Comp. temp.	0.0060.00 °C		0.0°C			
26		z		Correction	-20.0020.00 °C		0.0°C			
27		L Y		Filter	0.560.0 s		0,5 s			
28		Input Ter J.		Min	-55°C	Depending on the choice of the thermocouple				
29		lnpu		Max.	1765°C	Depending on the choice of the thermocouple.				

6.5.3 Outputs:

Depending on the customer's needs, additional relay or analogue output modules can be installed in the appropriate X, Y slots in the device.

As standard, there are 2 relay outputs Out1, Out2 in the Z slot. The configured output can be used by any logical channel to visualize the result or to further process it.

Menu	andres and and and an			
General settings	÷			
Inputs				
Outputs	Outputs		AND	
Logical channels			-	
Groups	Slot(Z) Outputs			
Functions	Slot(Y) 6 relays	\Slot(Y) 8	relays	
Exit				^
		S(Y) Out1	\S(Y)	Out1
		S(Y) Out2		
	Back 🔻	S(Y) Out3	Source	Logical channel 1
		S(Y) Out4	Name	S(Y) Out1
		S(Y) Out5	Unit	
		Back	 OFF tag 	OFF
			ON tag	ON
			Back	Select

Fig.14 Relay outputs

No				Parameter name	Range	Notes/ description	Factory set								
1				Source:	Logical channel 1 Logical channel 60	Selection of logical channel (160)	Logical channel 1								
2		01	(0	Name		Output name	S(Y) Out1								
3		Out2	puts	Unit		Unit name (only reading)									
4		Out1, Out2	Relay outputs	OFF tag		Description edition	OFF								
5		Out		ON tag		Description edition	ON								
6	ot (Z)	S(Y) Out1Out4, S(Z)		Re	Active state		On Off	On							
7	Slot (X), Slot (Y), Slot (Z)			Source:	Logical channel 1 Logical channel 60		Logical channel 1								
8	(X)		S(Y)	Σ	Σ	Σ	Σ	Σ	ξ	ξ	ЗC		Name		Output name
9	slot	4	put	Unit	mA	Unit name (only reading)	mA								
10	0)	Out	out	Value when ERR	0/420 mA		0.00								
11		Jt1	gue	Lower input value	+/- 21474000.00		-99999.99								
12		S(X) Out1Out4,	Analogue output	upper input value	+/- 21474000.00		99999.99								
13		S(X	An	Lower output value	020 mA		4.00 mA								
14				upper output value	020 mA		20.00 mA								
15				Output range	020 /420 mA		020 mA								

6.5.4 Logical channels

Logical channels are a bridge between physical inputs and outputs and the control and visualization process.

This mode allows the user to configure the device to read data from the input / output modules installed in it, to display it on the screen, use it in calculations in other logical channels, or use it as a data source for the control output of any object.

The data source for the logical channel can be:

- measurement values from analogue inputs, binary inputs, and other devices read via the Modbus master interface,
- functions: mathematical, scaling, alarm,
- states on hardware outputs (analogue outputs, binary outputs),
- values from other logical channels.

User's manual

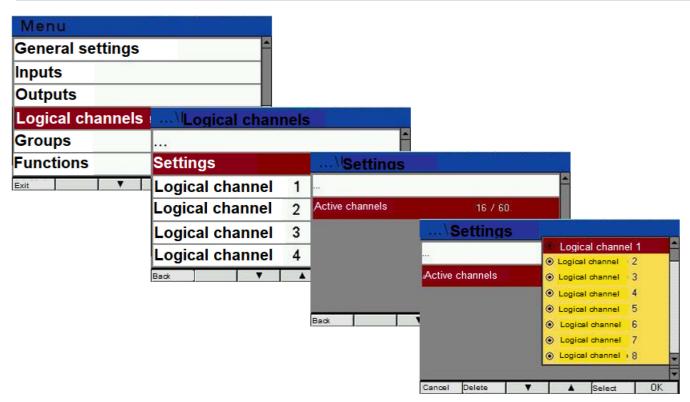


Fig.15 Logical channels – settings

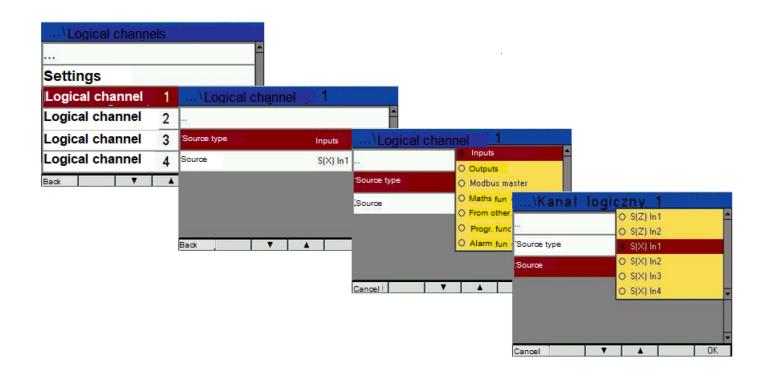


Fig.16 Logical channels - source

No		Paramet er name	Range	Notes/ descriptio n	Factory set
1	Settings	Active channels	1.60	Channels selection	Channels 1. 16
2	-ogical channel 160	Source type	Inputs, Outputs, Modbus master Mathematical function From other channel Scaling function Alarm function		Inputs
3	Logi	Source:	Inputs S(Z) In1, S(Z) In2, S(X) In1 S(X) In4, S(Y) In1 S(Y) In4 Outputs: S(Z) Out1, S(Z) Out2, S(X) Out1 S(X) Out4 / 6, S(Y) Out1 S(Y) Out4 / 6 Modbus master: Master 1 Master 10 Mathematical function Mt1 Mt 20 From other channel Logical channel 1. Logical channel 10		S(Z) In1

	Scaling function	
	Scal 1 Scal 20	
	Alarm function	
	Alarm 1 Alarm 20	

6.5.5 Groups

A group is a set of up to six logical channels. The device can only display channels assigned to the given Group on the same screen. Each logical channel can belong to one or more groups simultaneously or belong to no group.

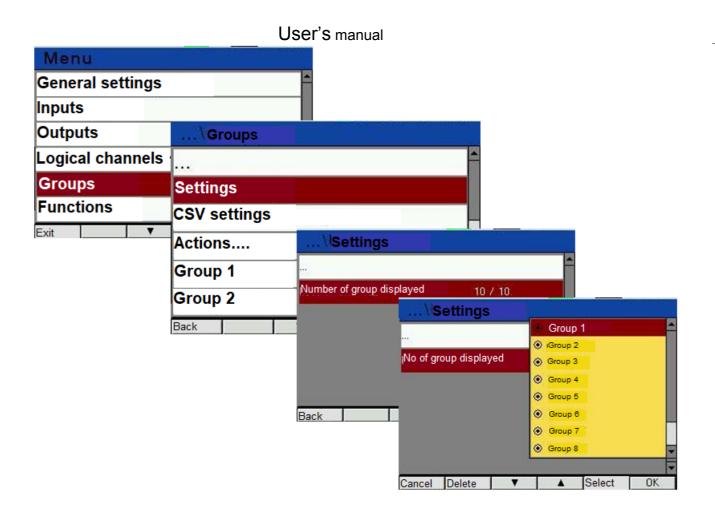


Fig.17 Groups - settings

Table 5.

No		Parameter name	Range	Notes/ description	Factory set
1	Settings	Number of displayed groups	1. 10		10
2	CSV settings	Field separator	Comma, Semicolon, Tab		Comma
3		Decimal separator	Dot Comma		Dot
4	Actions	Auto export / files export	Off. On	It means transfer of completed files and automatic transfer of new created archives files to external memory	Off
5		Copy archives to CSV file	No Yes	Transfer of recorded values to new files in internal memory	No

6		Delete archives	No Yes	Deleting internal memory of recorder	No
7		Quantity of displayed groups	1.6		6
8	S O	Type of bar diagrams	Off Horizontal Vertical		Horizontal
9		Type of linear diagrams	off Horizontal Vertical		Horizontal
10		Time base	30 sec. 7 days		2 min.
11		Colour of background	Black White	Selection	Black

12		Archive type	Manually off Manually on Below Above Intern. Extern.		Manually Off
13		Triggering	Logical channel 1 Logical channel 60		Logical channel 1
14		Interval	1 3600 s		1
15		Lower threshold	-214740000 214740000		-999999.9
16		Upper threshold	-214740000 214740000		999999.9
17		Signal source	Logical channel 1 Logical channel 60		Logical channel 1
18		Decimal point	Auto, None, 0.0; 0.00; 0.000		Auto
19		Binary values displayed as	Value Text	0, 1 are displayed for the values. For the text displayed there are inscriptions: OFF, ON. In the case of the maths functions 4 6, 18 28 subtitles TRUE, FALSE are displayed	Value
20	9	Number of sectors	16		1
21	Display field 1	Colour of sector 1	Green, Red, Yellow, White, Blue, Purple, Bright blue, Olive, Black, Bright green, Orange, Dark red, Grey	When choosing the colour of the sector you should have in mind chosen background colour to have information displayed on screen clearly visible.	Green
22		Value 1	+/- 214740000.0		0.0
23		Colour of sector 2	As for sector 1		Red
24		Value 2	+/- 214740000.0		100.0
25		Colour of sector 3	As for sector 1		Yellow
26		Value 3	+/- 214740000.0		200.0
27		Colour of sector 4	As for sector 1		White
28		Value 4	+/- 214740000.0		300.0
29		Colour of sector 5	As for sector 1		blue
30		Value 5	+/- 214740000.0		400.0
31		Colour of sector 6	As for sector 1		Purple

6.5.6 Functions

In the Functions mode, the user can define a mathematical, scaling and alarm function, the result of which can be displayed on the device screen. The user can use the output value in the conversion in other logical channels or use this data as a data source for the output to control any object.

Mathematical functions

In addition to the basic mathematical functions: addition, subtraction, multiplication and division, the device allows you to operate logical functions, calculate the arithmetic mean, search for the maximum and minimum value and many other functions that are discussed in the table 7.

Scaling functions

It enables linear scaling of the result by means of a multi-point (2..10 points) characteristic.

Alarm function

Enables you to select the reaction of the alarm function in the event of an alarm state. The alarm occurs when the value from the logical channel being the data source meets the alarm conditions.

The recorder also allows you to set the behaviour of the alarm function when the value is outside the measuring range: lower or upper exceeding or a sensor or calibration error occurs.

General settir	ngs			
Inputs	Functions		1998 - 1999 - 1999 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999	
Outputs			×	
Logical chan	Mathematical	\Mat	hematical	
Groups	Scaling			<u>*</u>
Functions	Alarm	Mt 1	\Mt 1	
Exit		Mt 2		
			Function type	х & у
	Back		Type of X source	from logical channel
			X source	logical channel 1
		Back	Type of Y source	constant value Y
			Constant value Y	20916.0

Fig.18 Mathematical functions

General setting	gs			
Inputs	\Funct	ions		
Outputs			A	
Logical chan	Mathemat	ical		
Groups	Scaling	Scaling		
Functions	Alarm			^
Exit		Scal 1	\Scal 1	
	Back		Source	Logical channel 1
			Number of points	2
			Min	0.0
		Back	▼ Max	5000.0
			Unit	

Fig.19 Scaling functions

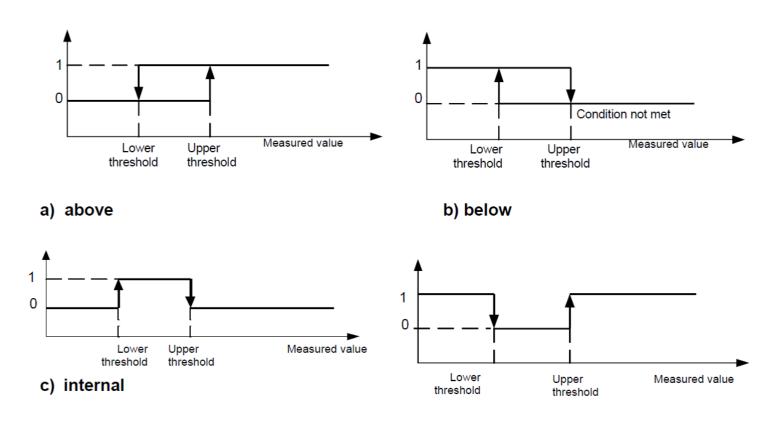
General setti	ngs	*		
Inputs				
Outputs	Functi	ons		
Logical chan				
Groups	Mathemat	ical		
Functions	Scaling			
Exiţ	Alarm	Alarm		
		Alarm 1	\Alarm 1	
	Back			
			Source	Logical channel 1
			In case of error	OFF
			Alarm type	OFF manually
		Back	Lower alarm threshold	-999999.9
			Upper alarm threshold	999999.9

Fig.20 Alarm functions

Table 6.

				Table	
No		Parameter name	Range	Notes/ description	Factory set
1		Function type	According to table 7.		Off
2		Type of Source X	From a logical channel, Constant value of X		From the logical channel
3	Mt1Mt20 \$)	Source X	Logical channel 1. Logical channel 60		Logical channel 1
4	At1.	The value of X	+/-214740000.0		0.0
5	ions M nnels)	List of channels	Logical channel 1. Logical channel 60	Select up to 10 channels	0/10
6	Mathematical functions M (assigned in logical channels)	In the event of an error	Add faulty channels, Skip faulty channels		Skip faulty channels
7	natica I logic	Type of source Y	From the logical channel, Constant Y value		
8	lather ned ir	Source: Y	Logical channel 1. Logical channel 60		Logical channel 1
9	≥ sig	Y value	+/-214740000.0		0.0
10	(as	Min	+/-214740000.0		
11		Max.	+/-214740000.0		

		Us	er's manual		
12		Source:	Logical channel 1 Logical channel 60		Logical channel 1
15		Number of points	210		2
16		Min	+/-214740000.0		0.0
17		Max.	+/-214740000.0		0.0
18		Unit		Unit edition	
19		X1	+/-214740000.0		0.0
20		Y1	+/-214740000.0		0.0
21		X2	+/-214740000.0		0.0
22		Y2	+/-214740000.0		0.0
24		In the event of an error	No reaction ON, OFF		OFF
25		Alarm type	Manually off, manually on, below, above, intern. extern.		Manually off
26	0	Alarm lower threshold	+/-214740000.0		-999999.9
27	10	Alarm upper threshold	+/-214740000.0		999999.9
28	Sc	Hysteresis	0 6500.0		0
29	Scal1	Alarm activation delay	0 65000		0 s
31	Scaling functions Scal1Scal 20	Min alarm activation time	0 65000		0 s
32	func	Min alarm off time	065000		0 s
33	ing i	Lock off alarm	Off. On		Off
34	scali	Alarm signalling	Off. On		Off
35	0)	Alarm reset	No Yes		No



d) external

Fig.21 Alarm types or archiving types

- 0 alarm status or archiving status not fulfilled
- 1 alarm status or archiving status fulfilled

Other types of alarms or types of archiving:

- Manually on always on;
- Manually off always off,

List of available mathematical functions:

Table 7.

No	Function	Description
1.	round(x)	Returns the value of x rounded to the nearest integer
2.	sqrt(x)	The square root of x
3.	abs(x)	Absolute value of x
4.	isErr(x)	Returns 1 if the value is incorrect (e.g. Err, Lo, Hi)
5.	isLo(x)	Returns 1 if the value is incorrect (lower range exceeding)
6.	isHi(x)	Returns 1 if the value is incorrect (upper range exceeding)
7.	avg(x1,x2,x3,)	Returns the average value of the numbers x1, x2, x3
8.	sum(x1,x2,x3,)	Returns the sum of the numbers x1, x2, x3
9.	product(x1,x2,x3,)	Returns the product of the numbers x1, x2, x3
10.	min(x1,x2,x3,)	Returns the minimum value of the numbers x1, x2, x3
11.	max(x1,x2,x3,)	Returns the maximum value of the numbers x1, x2, x3
12.	x + y	Addition
13.	x – y	Subtraction
14.	x * y	Multiplication
15.	x / y	Division
16.	x ^ y	Exponentiation

User's manual

-X	Negation of the sign of the number x
x > y	The logical operator greater than. Returns 1 if true, 0 if false.
x < y	Logical operator less than Returns 1 if true, 0 if false.
x >= y	Logical operator greater than or equal to. Returns 1 if true, 0 if false.
x <= y	Logical operator less than or equal to. Returns 1 if true, 0 if false.
x != y	The logical operator is different Returns 1 if true, 0 if false.
x = = y	The logical comparison operator. Returns 1 if true, 0 if false.
(x>0) AND (Y>0)	result = 1 if x and y are greater than zero otherwise the result is 0
(x>0) OR (Y>0)	result = 1 when x or y is greater than zero w otherwise the result is 0
(x>0) XOR (Y>0)	result = 1 when one of the values is greater than zero and the other is less than or equal to zero. If both values are less than or equal to zero, or both are greater than zero, the result is 0
x & y	Logical product (conjunction). Returns 1 if true, 0 if false.
x y	logical sum (alternative). Returns 1 if true, 0 if false.
	x > y x < y x >= y x <= y x != y x = = y (x>0) AND (Y>0) (x>0) OR (Y>0) (x>0) XOR (Y>0) x & y

Notes

- Trigonometric functions operate on radians
- Logical **true and false** a value other than 0 is treated as a logical value **true**, a value equal to 0 is treated as a logical value **false**.
- Functions **min**, **max**, **sum**, **avg**, **product** and all the others operate on instantaneous values, e.g. the **sum** function gives the sum of the instantaneous values given as parameters and not the sum of these values over time.

6.5.7 Modbus Slave

In the options, select Modbus Slave and approve the selection with the button The list of Modbus Slave protocol parameters is presented in the table 8.

Outputs	<u>~</u>	
Logical channels	\Modbus S	lave
Groups		
Functions	Address	1
Modbus Slave	Baud rate	115,2 kb/s
Modbus Mstr/Slv	Mode	RTU 8N2

Fig.22 Configuration of Modbus protocol parameters in Slave mode

Table 8.

No	Parameter name	Feature/value	Description	Factory set
1	Address	1 247	Address in Modbus net	1
2	Baud	9600 b/s, 19,2 kb/s, 38,4 kb/s, 57,6 kb/s, 115,2 kb/s	Baud rate:	115,2 kb/s
3	Mode	RTU 8N2, RTU 8E1, RTU 8O1, RTU 8N1	Transmission mode:	RTU 8N1

6.5.8 Modbus Master / Slave

Modbus Master / Slave (Mstr / Slv) mode allows to configure the KD6 recorder for reading data from the SLAVE device sent via the RS-485 Master / Slave bus.

Data read in Modbus Master mode can be assigned to logical channels and then they can be:

- displayed on the screen,

- used for calculations in other logic channels or as a data source for outputs to control any object.

Logical channels		<u>*</u>			
Groups	\Modbus Mstr/Siv				
Functions					
Modbus Slave	Settings	\ISettings			
Modbus Mstr/Slv	Master 1				
Ethernet		Work mode	Master		
Exit 🗸 👗		Number of masters	1 / 10		
		Slave address	1		
	Back	▼ Baud rate	115,2 kb/s		
		Mode	RTU 8N2		
		Back 🛛 🔻	🔺 Se		

Fig.23 Configuration of Modbus protocol parameters in Master mode - general settings



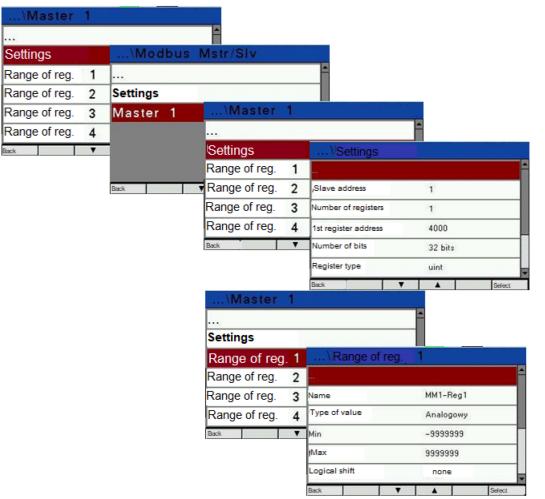


Fig.24 Configuration of Master 1 - Master 10 parameters

						Table	Э.
No				Parameter name	Range	Notes/ description	Factory set
1				Work mode	Slave, Master		Slave
2			ĺ	Quantity of masters	Master 1 Master 10		1
3				Slave address	1 247		1
4		Sattings		Baud	9600 b/s, 19,2 kb/s, 38,4 kb/s, 57,6 kb/s, 115,2 kb/s	Baud rate:	115,2 kb/s
5		Ŭ	5	Mode	RTU 8N2, RTU 8E1, RTU 8O1, RTU 8N1	Transmission mode:	RTU 8N1
6	Σ			Number of repetitions	010		0
7				Slave address	1 247		1
8				Number of registers	1 10		1
9				Address of register 1	0x0000 0xFFFF		4000
		Σ		Number of bites	32 bits / 16 bits		16 bits
10		~	Settings	Register type	char / uchar / int / uint / long / ulong / float 1234/2143/4321/3412		float4321
11				Reading function	0x03, 0x04		0x03
12				Response waiting time	100 10000 ms		1000 ms
13				Repetition interval	100 10000 ms		1000 ms
14			Ŕ	Name	ASCII chars		MM1-Reg1

Table 9.

15	[Value type	Analogue, Binary	Binary
16		Min	+-2147000000	-9999999
17		Max.	+-2147000000	9999999
18		Logical shift	None / >>right / < <left< td=""><td>none</td></left<>	none
19		N bites logical shift	1 31	7
20		OFF tag	ASCII chars	OFF
21		ON tag	ASCII chars	ON
22		Unit	ASCII chars	

6.5.9 Ethernet

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The Ethernet menu allows you to configure the network settings in order to download and visualize data from the device via the Ethernet link.

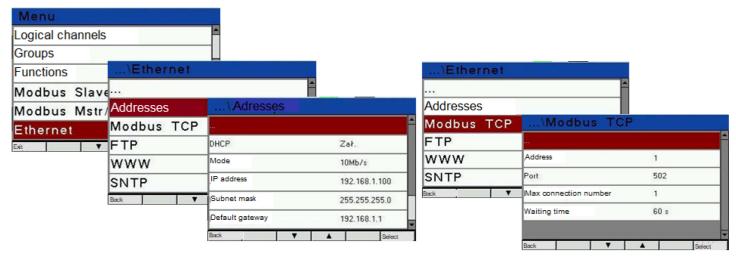


Fig.25 Ethernet – addresses

Addresses		Addresses			
Modbus T	СР		Modbus T	СР	
TP-	\FTP		FTP	\FTP	
www			* www		
SNTP	Command port	21	SNTP	Command port	21
lack	Data port	1025	Back	▼ Data port	1025

Fig.26 Ethernet – FTP

					Table 10.	
No		Parameter name	Range	Notes	description	Fact ory set
1		DHCP	Off/On	Enabling / disablin client (support for acquisition of IP p parameters of the interface from ext servers within the network (LAN)	automatic protocol e meter Ethernet ernal DHCP	Off
2	Address	Mode	Auto, 10Mb/s, 100Mb/s			Auto
3	es	IP address	0.0.0.0255.255.255.255	10.0.1.161		-
4		Subnet mask	0.0.0.0255.255.255.255	255.0.0.1	HC HC HC	-
5		Default gateway	0.0.0.0255.255.255.255	0.0.0.0	Obtained from DHCF or entered manually vhen DHCf off	-
6		DNS address	0.0.0.0255.255.255.255	10.0.0.44	Obtained from DHCP or entered manually when DHCP off	-
7		MAC address		Aa:bb:cc:00:11:22		-
8		Address	1 247			1
9	Modbus	Port	80 32000			1
10	TCP	Max. number of connections	1 4			1
11		Waiting time	10 360 s			60s
12	FTP	Port of commands	20 32000			21
13		Data port	20 32000			1025
14 15	Web	Port SNTP address	80 32000 NTP server address	Timo comio	r IP address	80 10.0.
15		SINTP address	NTP server address	Time serve	I IP address	10.0. 17.4 9
16		Time difference with respect to UTC time	+ or -	sign of the local t UTC time	ime offset from	+
18		Hours offset from UTC time	0 12	Hourly value of from UTC time	local time offset	1
19	SNTP	Automatic summer / winter time change	Yes, No			Yes
20		Synchronise the time	No, Yes	Time synchroniz from ti	zation command me server	No

Description of the Ethernet setting parameters:

DHCP - dynamic host configuration protocol of network nodes, a communication protocol that allows the device to obtain configuration data from the server, i.e. IP address, subnet mask, IP address of the default gateway.

FTP File Transfer Protocol enables bi-directional file transfer on an FTP server - FTP client system.

Connection via FTP protocol can operate in two modes: active and passive:

• if the FTP connection is in active mode, it uses port 21 for commands (set up by the client) and port 20 for data transfer (set up by the server),

• if the FTP connection works in passive mode, it uses port 21 for commands and a port number greater than 1024 for data transmission (both connections are established by the client).

Modbus TCP - Modbus RTU protocol with a TCP interface that runs on the Ethernet network.

Web server port - a parameter that allows you to select the server port on which the website

service is running. It allows you to connect to the device using a web browser on a selected port.

SNTP address - allows you to select the NTP server address, get the current time there from and, if necessary, correct the system clock. The device will connect to the selected server every 15 minutes and update its clock according to the time downloaded from the server.

Synchronize time parameter - enables immediate manual synchronization of the device clock with the time downloaded from the NTP server, and thus checking the correctness of the provided NTP server address.

6.5.10 Security

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				Table	11.
No		Parameter name	Range	Notes/ description	Factory set
1	Admin	Password enabled	No Yes		No
2	Authin	Password:	09999		Auto

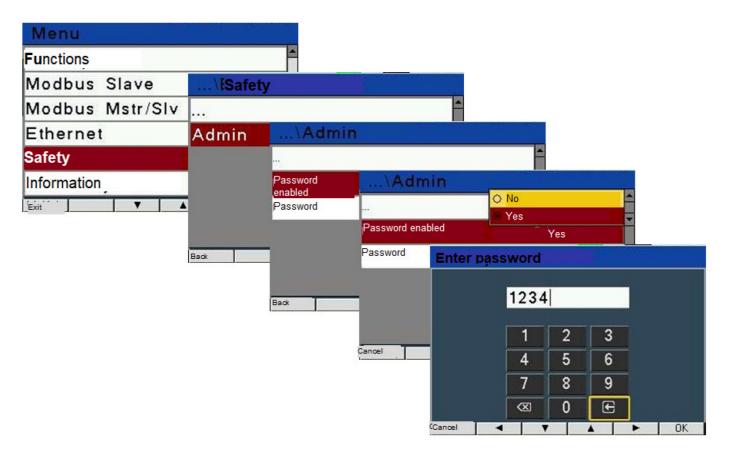


Fig.27 Security - access password activation

User's manual

Pase	sword				Enter password
	4321				Attention
	1	2	3		Password incorrect. Menu only to read
	4	5	6		
	7	8	9		7 8 9
	\boxtimes	0	E		3 0 E
Cancel	-			 OK 	OK

Fig.28 Security - an attempt to unblock the access password

The principle of the access password

The intervention in the recorder configuration is protected with a password, if it has been entered and is different from zero. In the case of the password 0000, the password question is omitted. If the password is incorrect, the message 'Incorrect password. Read-only menu. " is displayed. Then it is possible to review the recorder configuration, but the changes are blocked.

The password for the configuration menu and the recorder configuration via the modbus interface is the same, but the unlocking of both the menu and the modbus interface must be done separately. If we unlock the recorder from the display menu, the modbus interface remains locked, and if we unlock the modbus interface, the menu remains locked.

If we change the password in the recorder menu or through the modbus interface, the changed password now applies to both the modbus interface and the recorder menu. Note that when it comes to modbus interface, both of these facts apply to modbus RS485 and modbus TCP interface.

Reading the MODBUS password register (register 4000)

1) If the value of register 4000 is read as 1: Then it means that the recorder is locked because the user entered a password other than "0000" to lock the recorder.

2) If the access to the recorder configuration is unlocked or the user has entered "0000" as the password, the register value 4000 is read as 0: This means full access to the recorder configuration, no password or the password lock has been disabled.

Saving the MODBUS password register

1. If the recorder is blocked by a password, and the user wants to make changes in the recorder configuration, then the correct password should be entered into the register 4000 and only then the configuration can be modified.

2. If the recorder is locked with a password, and the user wants to disable it, enter the correct password to register 4000, and then enter the same register 0000" or:

- In the recorder menu, set the parameter "Security-> Admin-> Disabled password" to - YES.

enter the value 0 into the register 4157 (lock with a password is disabled).

3. If the user enters an incorrect password into the register 4000: In this case,

the user gets error 3 as invalid data value.

4. If the user wants to change the password, he enters the correct password in register 4000, and then the changed password in the same register.

5. If the user wants to unlock the access, then make changes in the recorder configuration and block this access again, he must enter the correct password to the register 4000, make

changes to the device configuration, and then enter the current password to register 4000.

Note 1: If the user has set the correct password, and it is a password other than "0000", and the user unlocks the password, then after turning the power off and on again, access to the configuration is locked again with a password.

Note 2: The valid range of password values for the MODBUS register 4000 is "0000 … 9999".

Note 3: The factory default password is "0000" and the password lock function is disabled.

6.5.11 Information

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Using the Information menu, the user can learn basic information about the device: type of execution, loader and software version, installed I / O modules in slots (X) i (Y),

Menu					
Modbus Slav	'e				
Modbus Mstr	·/SIv				
Ethernet	Information	Information			
Safety					
Files	Туре	KD6			
Information	Execution code	41100M0			
Exit	Loader version	1.06			
	Software version	0.11			
	Serial number	20060001			
	Back	▼ ▲ Select			

Fig.29 Information

			Table 12.		
No	Parameter name	Feature/value	Description	Factory set	
1	Туре			KD6	
2	Execution code			e.g41100M0	
3	Loader version			1.06	
4	Software version			0.11	
5	Serial number			21030001	
6	Slot(X) card type			4 Universal input	
7	Slot (X) loader version			2.01	
8	Slot (X) software version			0.70	
9	Slot(Y) card type			6 relays	
10	Slot (Y) loader version			2.01	
11	Slot (Y) software version			0.06	
12	MAC address			aa:bb:cc:00:11:22	
13	DHCP			On	
14	IP address			192.168.1.100	
15	Subnet mask			255.255.255.0	
16	Default gateway			192.168.1.1	
17	DNS address			10,200,121,121	

7 Archiving measured values

7.1 Internal memory

KD6 recorders are equipped with 4MB internal memory and 8GB file archive memory intended for storing data recorded by the recorder. The internal memory of 4MB allows to register 40,960 records. This memory is a circular buffer.

7.2 Creating a file archive

After the internal 4MB memory is full by 70% or forced at any time: select the menu parameter "Groups \rightarrow Activities \rightarrow Copy archive to CSV file" set to "Yes".

Recorded data will be copied to the file archive. You can also start the procedure of copying to the archive via the RS485 interface (register 4095).

Example: file archive with the archiving period of 5 sec. allows registration for about 2 years. When the file archive is 70% full - the archive % full highlight will be orange (see: Status 3 Register - address 4417).

When the file archive is full to 95%, the overwrite mode starts when the oldest archive files are deleted during further archiving and new archive files are created.

When the file archive is full (less than 14 days until the file archive is full at 1 second interval), the highlighting colour will change to flashing red.

The KD6 recorder creates folders and files in the file archive during the internal memory copying. An example of the folders structure is shown in Figure 30.

Remote server	/21050010/2	021/09/3					1
E-) / E-) 21 E-) 21	050010 2021 						
ile name 🖓	· [•	File size	File type	Modification date	Access rights	Owner/	
) 07115343.0	CSV	454 344	Microsoft E	2021-09-07	-11	0.0	10
07133851.		454 272	Microsoft E	2021-09-07		00	
07152358.			Microsoft E	2021-09-07			
°\$10/152358.	CSV	454 272	MICLOSOILE	2021-09-07		00	
307152358. 307170905.	000000	454 272 454 272	Microsoft E	2021-09-07	-1-1-1 -1-1-1	00	
COL.	CSV					10000	
07170905.	CSV CSV	454 272	Microsoft E	2021-09-07		00	
07170905. 07185412.	CSV CSV CSV	454 272 454 272	Microsoft E Microsoft E	2021-09-07 2021-09-07		00	
07170905. 07185412. 07203919.	CSV CSV CSV CSV	454 272 454 272 454 272	Microsoft E Microsoft E Microsoft E	2021-09-07 2021-09-07 2021-09-07	 	000000	
07170905. 07185412. 07203919. 07222426.	CSV CSV CSV CSV CSV	454 272 454 272 454 272 454 272 454 272	Microsoft E Microsoft E Microsoft E Microsoft E	2021-09-07 2021-09-07 2021-09-07 2021-09-08	 	00 00 00 00	
07170905. 07185412. 07203919. 07222426. 08000933.	CSV CSV CSV CSV CSV CSV	454 272 454 272 454 272 454 272 454 272 454 272	Microsoft E Microsoft E Microsoft E Microsoft E Microsoft E	2021-09-07 2021-09-07 2021-09-07 2021-09-08 2021-09-08	 	00 00 00 00 00	

Fig.30 Folders structure in the file archive

The data in the archive are stored in files located in folders (year, month of copying the archive) - see Fig. 30. File names are marked as the day and time of copying the first record and have the format ddhhmmss.csv, where: dd-day, hh-hour, mm -minute, ss-second.

7.3 Building archive files

Files containing archived data have a column structure, where successive data columns are separated by a comma. The column description is placed in the first line of the file. Data records are arranged sequentially in lines. An example of a file is shown in Figure 31.

date, time, record index, block, register1, name1, value1,		,register6,name6,value6
2021-07-13,14:02:10,0000018394,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:11,0000018395,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.00000E+00
2021-07-13,14:02:12,0000018396,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:13,0000018397,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.00000E+00
2021-07-13,14:02:14,0000018398,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:15,0000018399,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:16,0000018400,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.00000E+00
2021-07-13,14:02:17,0000018401,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:18,0000018402,10,14518,Ch10,0.000000E+00,	1	,14528,Ch15,0.000000E+00
2021-07-13,14:02:19,0000018403,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:20,0000018404,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:21,0000018405,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.00000E+00
2021-07-13,14:02:22,0000018406,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:23,0000018407,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:24,0000018408,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:25,0000018409,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:26,0000018410,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:27,0000018411,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:28,0000018412,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:29,0000018413,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:30,0000018414,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:31,0000018415,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:32,0000018416,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:33,0000018417,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:34,0000018418,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:35,0000018419,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:36,0000018420,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
2021-07-13,14:02:37,0000018421,10,14518,Ch10,0.000000E+00,		,14528,Ch15,0.000000E+00
		of the second

Fig.31 Sample archive file with data

Subsequent fields included in the line describing the record have the following meaning:

- date date of data registration, the "-" character is the date separator
- time hour, minute, second of recorded data, the time separator is the character ":"
- record index a unique index of the record. Each record has its own individual number. This number increases with the saving of subsequent records.
- block reserved,
- register1 Modbus register address of the first archived value,
- name1 name of the logical channel of the first archived value,
- value1 the first archived value. The decimal separator is ".", The values are in engineering format.
- :
- register6 Modbus register address of the sixth archived value,
- name6 name of the logical channel of the sixth archived value,
- value6 sixth archived value. The decimal separator is ".", The values are in engineering format.

7.4 Archive download

Archived data can be downloaded via Ethernet using the FTP protocol or via an external memory connected to the USB Host connector (Menu parameter "Groups \rightarrow Activities ... \rightarrow Auto export / files export " set to "On".

8 Serial interfaces

8.1 RS485 interface - list of parameters

The implemented protocol complies with the PI-MBUS-300 Rev G specification of the Modicon company. The list of parameters of the serial link of the KD6 recorder:

- ID 0xEE meter address 1..247, • baud rate 9.6, 19.2, 38.4, 57.6, 115.2 kbit / s, Modbus RTU operating mode, 8N2, 8E1, 8O1, 8N1, information unit maximum time to start the response 600 ms. maximum number of read registers in one query - 61 registers - 4 bytes, - 122 registers - 2 bytes, implemented functions - 03, 04, 06, 16, 17, - 03, 04 reading of registers,. - 06 one register record, - 16 record of n - registers,
 - 17 device identification, Factory

settings: address 1, baud rate 9.6 kbit / s, RTU 8N2 mode,

8.2 Examples of register reading and recording

Readout of n-registers (code 03h)

Example 1. Readout of 2 16-bit integer registers, starting from the register with the address 0FA0h (4000) - register values 10, 100.

Request

Device address	Function	Registry address		Number	of Registers	CRC checksum
		B1	B0	B1	В0	
01	03	0F	A0	00	02	C7 3D

Response:

Device address	Function	Number of bytes	reg	from the ister \0(4000)	Value fror registe 0FA1(er	CRC checksum
			B1	В 0	B1	B0	
01	03	04	00	0A	00	64	E4 6F

Example 2. Readout of 2 32-bit float registers as a combination of 2 16-bit registers, starting from the register with the address 1B58h (7000) - register values 10, 100.

Request

Address		Registry	address		of device sters	CRC checksum
	Function	B1	B0	B1	B0	
01	03	1B	58	00	04	C3 3E

Response:

Device address	Function	Number of bytes	Value from the register 1B58(7000)		the re	e from egister (7001)	the re	Value from the register 1B5A(7002)		e from egister (7003)	CRC checksum
			B3	B2	B1	B0	B3	B2	B1	B0	
01	03	08	41	20	00	00	42	C8	00	00	E4 6F

Example 3. Readout of 2 32-bit float registers as a combination of 2 16-bit registers, starting from the register with the address 1770h (6000) - register values 10, 100.

Request

Device address	Function	Registr	ry address	Number registers	of device	CRC checksum
		B1	B0	B1	B0	
01	03	17	70	00	04	4066

Response:

Device address	Function	Number of bytes	Value from the register 1770h(6000)		the re	e from egister (6000)	the re	Value from the register 1772h(6002)		0	checksum
			B1	B0	B3	B2	B1	B0	B3	B2	
01	03	08	00	00	41	20	00	00	42	C8	E4 6F

Example 4. Readout of 2 32-bit integer registers, starting from the register with the address 1D4Ch (7500) register values 10, 100.

Request

Device address	Function	Registr	y address	Number registers	CRC checksum	
		B1	B0	B1	B0	
01	03	1D	4C	00	02	03. B0

Response:

Device address		Number of bytes	Va		m the r (7500)	egister	Va	alue froi 1D4D(m the re (7501)	•	CRC checksum
			B3	B2	B1	B0	B3	B2	B1	B0	
01	03	08	41	20	00	00	42	C8	00	00	E4 6F

Readout of a single register (code 06h)

Example 5. Recording the value 543 (0x021F) to the register 4000 (0x0FA0)

Request:

Device		Regist	ry address	Registe	CRC		
address	address Function		B0	B1	B0	checksum	
01	06	0F	A0	02	1F	CA 54	

Response:

Device		Regist	ry address	Registe	CRC		
address	address Function		B0	B1	B0	checksum	
01	06	0F	A0	02	1F	CA 54	

Recording to n-registers (code 10h)

Example 6. Recording of 2 registers starting from the register with the address 0FA3h (4003). Recorded values 20, 2000.

Request

Device address	Function	Hi reg. address	0	of Hi	Number Number of Hi of bytes reg		Value fo (4003)	r reg. 0FA3	Value for (4004)	r reg. 0FA4	CRC checksum
				reg	ieg		B1	B0	B1	B0	
01	10	0F	A3	00	02	04	00	14	07	D0	BB 9A

Response:

Device address	Function	Registi	ry address	Number registers	of device	CRC checksum
		B1	B0	B1	B0	
01	10	0F	A3	00	02	B2 FE

Device identification report (code 11h) Example 7. Device identification

Request:

Device address	Function	Checksum	
01	11	C0 2C	

Response:

Address	Function	Number of bytes	ID	Device state	Information field about the device firmware version (e.g. "KD6- 1.00 b-1.06" - KD6 device with firmware version 1.00 and bootloader version 1.06)	Checksum (CRC)
01	11	19	CF	FF	4E 34 33 20 2D 31 2E 30 30 20 20 20 20 20 20 20 62 2D 31 2E 30 36 20	E0 24

8.3 Connecting the 10/100-Base-T interface

To gain access to Internet services, it is required to connect the recorder to the network via the RJ45 socket located in the back / panel / part of the recorder, operating in accordance with the TCP / IP protocol.

Description of diodes of the recorder RJ45 socket:

- _yellow LED lights up when the recorder is correctly connected to the 100 Base-T Ethernet network, it is off when the recorder is not connected to the network or is connected to the 10-Base-T network.
- _green LED Tx / Rx, it is on when the recorder is sending and downloading data, it is on irregularly, when no data is sent, it is on continuously

It is recommended to use a twisted pair to connect the recorder to the network:

- U / FTP twisted pair with each pair foiled,
- F / FTP twisted pair with each pair foiled, additionally a cable in a foil screen,
- S / FTP (formerly SFTP) twisted pair with each pair foiled, additionally a cable in a mesh screen,
- SF / FTP (formerly S-STP) twisted pair with each pair, additionally foiled in a foil and mesh screen.

Twisted pair categories according to the European standard PN-EN 50173, minimum: class D (category 5) - for high-speed local networks, includes applications using the frequency band up to 100 MHz. For the Ethernet interface, use a twisted-pair STP (shielded) category 5 cable with RJ-45 plug with the colour of wires (according to table 13) in the following standard:

- EIA / TIA 568A for both pins at the so-called a straight connection of the KD6 to a network hub or switch,
- EIA / TIA 568A for the first pin and EIA / TIA 568B for the second pin at the so-called combined with interlacing (cross) used, among others. with direct connection of the KD6 recorder to the computer.

Wire	Signal	Wire colour as per standard			
no		EIA/TIA 568A	EIA/TIA 568B		
1	TX+	White and green	White and orange		
2	TX-	Green	Orange		
3	RX+	White and orange	White and green		
4	EPWR+	blue	blue		
5	EPWR+	White and blue	White and blue		
6	RX-	Orange	Green		
7	EPWR-	White and brown	White and brown		
8	EPWR-	brown	brown		



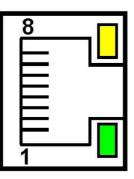


Fig.32. View and pin numbering of the recorder RJ45 socket

8.3.1. Web server

The KD6 recorder provides its own web server, which enables the remote monitoring of parameters displayed in individual screens (groups) of the recorder. In particular, the web site allows you to obtain information about the device (serial number, execution code, software version, bootloader version, software versions of modules located in slot X and slot Y,

The access to the web server is obtained by entering the recorder IP address in the web browser, e.g. Http://192.168.1.030 (where 192.168.1.030 is the set recorder address). The standard port of the web server is "80". The server port can be changed by the user.

Note: For the proper functioning of the website, a browser with JavaScript support enabled and compatible with the XHTML 1.0 standard (all popular browsers, Internet Explorer version 8 or higher) is required.

0 0 0 🕑 KD6 × + ← → C ☆ ▲ Unsecure | 10.0.210.31 🖪 🛪 😩 E \$ LUMEL Display of parameters Display (i) Information about device Group 1 Display Group 2 Group 3 Group 4 Display Group 5 Display Group 6 Group 7 Display Group 8 Group 9 Group 10

8.3.1.1. General view

Fig.33. View of the recorder website

8.3.2 FTP server

The FTP file exchange protocol has been implemented in the KD6 recorders. The recorder acts as a server and it enables clients to access the internal memory of the recorder file system. The files can be accessed using a computer, tablet with an installed FTP client software or other device acting as an FTP client. For file transfer using the FTP protocol, the standard ports are "1025" - data port and "21" - command port. The user can change the ports used by the FTP protocol if necessary. Please note that the configuration of the server and FTP client ports must be the same.

The FTP client software must run in passive mode. In passive mode, the connection is fully

compiled by the client (the client decides about the choice of the data port). For file transmission with the recorder, it is possible to use a maximum of one connection at the same time, therefore the maximum number of connections in the client software should be limited to 1.

8.3.2.1 Selecting the FTP user (the possibility to change the password can be added to the recorder website)

The recorder has two user accounts for the FTP server protected with individual passwords:

- user: "Admin", password: "Admin" access to recording and reading of files
- user: "User", password: "Passftp" read-only access to the reading of archived files.

The name of the FTP server users cannot be changed, but the password for each user can be changed - it is recommended to change the passwords for security reasons. The password can be changed only through the website in the "Ethernet" parameter group. Passwords consist of 8 characters maximum. If the password is lost - which will make it impossible to use the FTP server, restore the default parameters of the Ethernet interface, e.g. from the menu: Settings \rightarrow Factory settings \rightarrow Yes, or by entering the value "1" in the register 4152. All standard meter parameters will be restored, including Ethernet interface parameters (acc. to table 9) and passwords for FTP server users:

```
user "admin" \rightarrow password: "Admin"; user "user" \rightarrow password "passftp".
```

FileZilla can be an example of an FTP client. By entering the recorder IP address in the address field, you can view and download the archive files.

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atus:	Obtaining of list of cat	alogues in *	/21050010/2021/09/	8										
atus:	Starting dowloading	/2105	0010/2021/09/8" com 50010/2021/09/7/07	pleted with success										
atus:	Transfer of files comp	leted with si	uccess, 454 272 bytes	transferred in 8 seconds										
atus:	Starting downloading	1/210	50010/2021/09/7/07	133850.CSV										
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							03919.CSV			Microsoft E			00	
							22426.CSV				2021-09-08		00	_
							00933.CSV				2021-09-08	4-4-4-	0.0	
							15440.CSV		454 272	Microsoft E	2021-09-08	4-4-4	00	
						1080	33947.CSV		454 272	Microsoft E	2021-09-08	-111	DO	
							52454.CSV		454 272	Microsoft E	2021-09-08	-111	00	
							71002.CSV				2021-09-08	-rr	DO	
							85625.CSV				2021-09-08	4-4-4	DO	
							04129.CSV				2021-09-08		DO	
							23035.CSV				2021-09-08		0.0	
							41620.C5V 60127.CSV				2021-09-08	4-4-4	00	
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Fig.34 View of the FTP session called in FileZilla

8.3.3 Modbus TCP/IP

The KD6 recorder enables the access to internal registers through the Ethernet interface and Modbus TCP / IP protocol. To establish the connection, it is necessary to set the unique IP address in the network for the recorder and to set the connection parameters listed in the table 14.

Table 14.

Register	Description	default value			
4146	146 Device address for Modbus TCP / IP protocol				
4147	Modbus TCP port number	502			
4145	Modbus TCP / IP service port closing time [s]	60			
4144	Maximum number of simultaneous connections to the Modbus TCP / IP service	4			

The device address is the device address for the Modbus TCP / IP protocol and is not the same as the address value for the Modbus RS485 protocol (Address in the Modbus network, register 4100). By setting the "Device address for Modbus TCP / IP" parameter of the recorder to the value of "255" the recorder will skip the address analysis in the Modbus protocol frame (broadcast mode).

9 Map of the KD6 recorder registers

In the KD6 recorder, data are placed in 16-bit and 32-bit registers. Process variables and recorder parameters are placed in the address space of registers in a manner dependent on the type of the variable value. Bits in the 16-bit register are numbered from the youngest to the oldest (b0-b15). 32-bit registers include numbers of float type in the IEEE-754 standard. Sequence of 3210 bytes - the oldest one is sent as the first.

Table 15.

Address range	Value type	Description
4000– 4159	Integer (16 bits)	Registers for the general configuration of the recorder and archiving configuration. Value placed in one 16-bit register. Registers for recording and reading
4400– 4485	Integer (16 bits)	Information registers of the recorder. Value put into one 16-bit register. Read-only registers
5000- 8105	Integer (16 bits)	Configuration registers Modbus Master: Value placed in one 16-bit register. Registers for recording and reading
8110- 9360	Integer (16 bits)	Groups configuration registers Value placed in one 16-bit register Registers for recording and reading
9370- 10879	Integer (16 bits)	Inputs and Outputs configuration registers Value placed in one 16-bit register. Registers for recording and reading
10900- 11203	Integer (16 bits)	Logical channels configuration registers Value put into one 16-bit register. Registers for recording and reading
11300- 11699	Integer (16 bits)	Maths functions configuration registers Value put into one 16-bit register. Registers for recording and reading
11800- 12999	Integer (16 bits)	Scaling functions configuration registers Value put into one 16-bit register. Registers for recording and reading
13800- 14099	Integer (16 bits)	Alarm functions configuration registers Value placed in one 16-bit register. Registers for recording and reading
14300– 14411	float (2x16 bits)	Registers with inputs/outputs measurement values. Value put into one two 16-bits registers. Read-only registers
14500– 14619	float(2x 16 bits)	Registers with channels measurement values. Value placed in two 16-bit registers. Read-only registers

General configuration registers and archiving registers

Table 16

Register address	ter Operati ss ons Range		Description	By default				
4000	RW	09999	Security - password	0				
4001	RW		reserved					
	Group 1– archiving							
4002	RW	05	Group 1, Archiving type 0 - manually disabled 1 - manually activated 2 - archiving below the lower archiving threshold 3 - archiving above the upper archiving threshold 4 - archiving between thresholds 5 - archiving beyond Lo Hi thresholds	0				
4003	RW	059	Group 1, channel number triggering archiving	0				
4004	RW	1 3600	Group 1, archiving interval in seconds	1				
4005	RW	-2147400000	Group 1, archiving lower threshold Lo					
4006	RW	 2147400000	Group 1, archiving lower threshold Hi	-99999999				
4007	RW	-2147400000	Group 1, archiving upper threshold Lo					
4008	RW	 2147400000	Group 1, archiving upper threshold Hi	9999999				
4009			reserved					

reserved

Register address		Range	Description	By default
		Group 2– archiving		
401140)19		Range of modifications as in registers 40054013	
		Group 3– archiving		
402040)28		Range of modifications as in registers 40054013	
		Group 4– archiving		
402940)37		Range of modifications as in registers 40054013	
		Group 5– archiving		
403840)46		Range of modifications as in registers 40054013	
		Group 6– archiving		
404740)55		Range of modifications as in registers 40054013	
		Group 7– archiving		
405640)64		Range of modifications as in registers 40054013	
		Group 8– archiving		
06540)73		Range of modifications as in registers 40054013	
		Group 9– archiving		
07440	82		Range of modifications as in registers 40054013	
		Group 10– archivin		
08340	91		Range of modifications as in registers 40054013	
4092			reserved	
4093	RW	0.1	Keep the exported files on the device	0
			Export files to external memory	-
4094	RW	0.1	0 - do not export, 1 - export	0
			Copying the archive to the file archive memory	
4005	DW	0.4	"1" - copy the archive to the file archive memory / only	
4095	RW	0.1	those records that have been registered since the last	0
			copying /	
4000		0.4	Deleting the entire internal archive	0
4096	RW	0.1	0 - no reaction, 1 - archive deleting	0
4097	RW	02	Field separator 0 - comma, 1- semicolon; 2 - tabulator "	,
4098	RW	0.1	Decimal separator 0 - dot'.' 1 - comma ','	
4099			reserved	
4100	RW	1247	Address in Modbus net	1
			Transmission mode: 0->8n2, 1->8e1, 2-	
4101	RW	03	>801, 3->8n1	3
	5.4/		Baud rate: 0->9600	
4102	RW	04	1->19200, 2->38400, 3->57600, 4->115200	4
4103	RW		reserved	
4104	RW	0.1	Update the modification of transmission data:	0
4105			reserved	
4106			reserved	
4107			reserved	
4108			reserved	
4109			reserved	
4110			reserved	
4111			reserved	
4112			reserved	
4113			reserved	
4114			reserved	
4115			reserved	
4116			reserved	
4117	RW	065535	third and second bytes (B3.B2) of the time server address format address: B3.B2.B1.B0	
4118	RW	065535	First and zero byte (B1.B0) of the time server address, address format: B3.B2.B1.B0	
4119	RW	0.1	Local time offset from UTC 0 - positive + 1 - negative -	0

		Group 10- archiv	ing	
4120	RW	012	Hourly offset of local time from UTC time	1
4121	RW	059	Minute offset of local time from UTC time	0
4122	RW	0, 1	Seasonal time change 0 - Yes 1 - No	0
4123	RW	0, 1	Synchronize RTC time from time server 0 - no action 1 - sync now	0
4124			reserved	
4125			reserved	
4126			reserved	
4127			reserved	
4128			reserved	
4129			reserved	
4130	RW	0.1	Enabling / disabling the DHCP client (support for the automatic acquisition of IP protocol parameters of the meter Ethernet interface from external DHCP servers within the same LAN local network) 0 - DHCP service disabled - you must manually configure the IP address and the subnet mask of the recorder; 1- DHCP service enabled, the recorder will automatically receive the IP address, subnet mask and gateway address from the DHCP server after powering on, the gateway address will be the address of the server that assigned the parameters to the recorder,	1
4131	RW	065535	Third and second byte (B3.B2) of the recorder IP address, IPv4 address format: B3.B2.B1.B0	49320 (0xC0A8 = 192.168)
4132	RW	065535	First and zero byte (B1.B0) of the IP of recorder address, IPv4 address format:. B3.B2.B1.B0	356 (0x0164 = 1.100)
4133	RW	065535	Third and second byte (B3.B2) of the recorder subnet mask, mask format. B3.B2.B1.B0	65535
4134	RW	065535	The first and zero byte (B1.B0) of the recorder subnet mask, mask format: B3.B2.B1.B0	65280
4135	RW	065535	Third and second byte (B3.B2) of the recorder default gateway, gateway address format: B3.B2.B1.B0	49320
4136	RW	065535	First and zero byte (B1.B0) of the recorder default gateway, gateway address format B3.B2.B1.B0	257
4137	RW	065535	Third and second byte (B3.B2) of the DNS recorder address, IPv4 address format:. B3.B2.B1.B0	0x0808=8.8
4138	RW	065535	First and zero byte (B1.B0) of the DNS recorder address, IPv4 address format: B3.B2.B1.B0	0x0808=8.8
4139	RW		reserved	
4140	RW		reserved	
4141	RW	02	Ethernet interface baud rate:: 0 - automatic selection of the baud rate: 1 - 10 Mb / s 2 – 100 Mb/s	0
4142	RW	2065535	FTP server command port number	21
4143	RW	2065535	FTP server data port number	1025
4144	RW	14	The maximum number of simultaneous connections to the Modbus TCP / IP service	1
4145	RW	10600	Modbus TCP / IP service port closing time, value expressed in seconds	60
4146	RW	0255	Device address for Modbus TCP / IP protocol	1
4147	RW	065535	Modbus TCP port number	502
4147	RW	8065535	Web server port number	80

User's manual					
4149	RW	0.1	Saving new parameters of the Ethernet interface and re-initializing the interface	0	

		Group 10– archivi	ng	
			0 - without changes,	
			1 - memorizing new parameters and rebooting the Ethernet interface,	
4150	RW	02	Menu language: 0-ENG, 1-PL, 2-DE	0
4151	RW	0.1	reserved	0
4152	RW	0.1	Saving standard parameters including Ethernet,	0
4153	RW	059	Seconds	0
4154	RW	02359	Hour * 100 + Minutes	0
4155	RW	1011231	Month * 100 + day	101
4156	RW	20152077	Year	2015
4157	RW	0.1	Password disabled / enabled	0
4158	RW		reserved	
4159	RW		reserved	

Information registers of the recorder Table 17

Register address		Range	Description	By default
4400	R		reserved	
4401	R	065535	ID	EE
4402	R	065535	Recorder bootloader version x 100	-
4403	R	065535	Recorder software version x100	-
4404	R		reserved	
4405	R	065535	Execution code (the first 3 digits of the KD6 code - X X X xx x x)	-
4406	R	065535	Execution code (the first 5 digits of the KD6 code - x x x XX X X)	-
4407	R	065535	Slot 1 card identifier (according to the code 0x XXxx, detected 0x xxXX	0x0000
4408	R	065535	Slot 2 card identifier (according to the code 0x XXxx, detected 0x xx XX	0x0000
4409	R	065535	Card software version in slot 1 x100	-
4410	R	065535	Card software version in slot 2 x100	-
4411	R	065535	Seventh and sixth bytes (B7.B6) of the serial number, B7:B6:B5:B4:B3:B2:B1:B0 format	-
4412	R	065535	Fifth and fourth bytes (B5.B4) of the serial number, B7:B6:B5:B4:B3:B2:B1:B0 format	-
4413	R	065535	Third and second byte (B3.B2) of the serial number B7:B6:B5:B4:B3:B2:B1:B0 format	-
4414	R	065535	First and zero byte (B1.B0) of the serial number, B7:B6:B5:B4:B3:B2:B1:B0 format	-
4415	R	065535	Status 1 register - description below	0
4416	R	065535	Status 2 register - description below	0
4417	R	065535	Status 3 register - description below	0
4418	R	065535	Status 4 register - description below	0
4419	R	065535	Status 5 register - description below	0
4420	R	065535	Status 6 register - description below	0
4421	R	065535	Fifth and fourth byte (B5.B4) of the MAC recorder address, B5: B4: B3: B2:B1: B0 format	-
4422	R	065535	Third and second byte (B3.B2) of the MAC recorder address, B5:B4:B3:B2:B1:B0 format	-
4423	R	065535	First and zero byte (B1.B0) of the MAC recorder address, B5:B4:B3:B2:B1:B0 format	-
4424	R	065535	State 7 register - description below	0
4425	R	065535	Status of alarm 1	0
4426	R	065535	Status of alarm 2	0
4427	R	065535	Status of alarm 3	0
4428	R	065535	Status of alarm 4	0
4429	R	065535	Status of alarm 5	0

4430	R	065535	User's manual Status of alarm 6	0
4430	R	065535	Status of alarm 6	0
4432	R	065535	Status of alarm 7	0
4433	R	065535	Status of alarm 9	
4434	R	065535	Status of alarm 10	0
4435	R	065535	Status of alarm 10	0
4436	R	065535	Status of alarm 12	0
4437	R	065535	Status of alarm 12	0
4438	R	065535	Status of alarm 14	0
4439	R	065535	Status of alarm 15	0
4440	R	065535	Status of alarm 16	0
4441	R	065535	Status of alarm 17	0
4442	R	065535	Status of alarm 18	0
4443	R	065535	Status of alarm 19	0
4444	R	065535	Status of alarm 20	0
4445	R	01000	Filling the archive files in %	0
4446	R	01000	Percentage of progress when copying the internal archive to the files archive %	0
4447	R			0
4461	R			
4462	R			0
4463	R			0
4464	R			0
4465	R			0
4466	R			0
4467	R			0
4468	R		reserved	0
4469	R			0
4470	R			0
4471	R			0
4472	R			0
4473	R			0
4474	R			0
4475	R			0
4476	R			0
4477	R			0
4478	R			0
4479	R			0
4480	R			0
4481	R			0
4482	R			0
4483	R			0
4484	R			0
4485	R			0

Device Status 1 Register (address 4415, R):

Bit 15 - "1" - FRAM memory damage.	Bit 7 - "1" - error in scaling function configuration registers
Bit 14 - "1" - error in channel configuration registers	Bit 6 - reserved
Bit 13 - "1" - error in card configuration registers configuration registers	Bit 5 - "1" - error in alarm functions
Bit 12 - "1" - error in modbus master configuration registers	Bit 4 - "1" - card inserted in Slot 2
Bit 11 - "1" - error in configuration registers.	Bit 3 - "1" - card inserted in Slot 1
Bit 10 - "1" - error in group configuration registers	Bit 2 - "1" - presence of USB, Ethernet and RS485
Bit 9 - "1" - calibration error	Bit 1 - "1" - date or time not set / RTC time battery used
Bit 8 - "1" - error in mathematical functions configuration registers	Bit 0 - "1" - external memory connected to the UBS

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Status 2 Register - (address 4416, R):

Bit 15-"1 "- reserved
Bit 14-"1 "- reserved
Bit 13-"1 "- reserved
Bit 12 - "1" - Slot 2 a card inconsistent with the
execution code was detected
Bit 11 - "1" - Slot 2 - no card calibration
Bit 10 - "1" - Slot 2 - no communication with the
card
Bit 9 - "1" - Slot 2 the card is waiting in the
bootloader mode Bit 8 - "1" - Slot 2 the card is
in the programming mode

Bit 7-"1" - reserved Bit 6-"1" - reserved Bit 5-"1" - reserved Bit 4 - "1" - Slot 1 a card inconsistent with the execution code was detected Bit 3 - "1" - Slot 1 - no card calibration Bit 2 - "1" - Slot 1 - no communication with the card Bit 1 - "1" - Slot 1 the card is waiting in the bootloader mode Bit 0 - "1" - Slot 1 the card is in the programming mode

Status 3 Register - (address 4417, R): File archive status

Bit 15 - connected

Ethernet Bit 14 - reserved

- Bit 13 copying the internal memory to the file archive from the 10th archiving group,
- Bit 12 copying the internal memory to the file archive from the 9th archiving group,
- Bit 11 copying the internal memory to the file archive from the 8th archiving group,
- Bit 10 copying the internal memory to the file archive from the 7th archiving group,
- Bit 9 copying the internal memory to the file archive from the 6th archiving group,
- Bit 8 copying the internal memory to the file archive from the 5th archiving group,

Status 4 Register - (address 4418, R): Archiving status p. 1

- Bit 15 Export of files to external memory (USB)
- Bit 14 "0" Export of files to external memory (USB) disabled "1" - Enabled export of files to external memory (USB)
- Bit 13 reserved,
- Bit 12 reserved,
- Bit 11 reserved,
- Bit 10 reserved,
- Bit 9 "1" Archiving group 10 is on,
- Bit 8 "1" Archiving group 9 is on,

State 5 Register - (address 4419, R): Archiving status p. 2

- Bit 15 reserved,
- Bit 14 reserved,
- Bit 13 reserved,
- Bit 12 reserved,
- Bit 11 reserved,
- Bit 10 reserved,
- Bit 9 "0" waiting for the meeting of archiving conditions,
 - "1" archiving in the 10th archiving group,
- Bit 8 "0" waiting for the meeting of archiving conditions,
 - "1" archiving in the 9th archiving group,

- Bit 7 copying the internal memory to the file archive from the 4th archiving group,
- Bit 6 copying the internal memory to the file archive from the 3rd archiving group,
- Bit 5 copying the internal memory to the file archive from the 2nd archiving group,
- Bit 4 copying the internal memory to the file archive from the 1st archiving group,
- Bit 3 File archive full, (less than 14 days until the file archive is full at 1 second interval)
- Bit 2 File archive full in 70%
- Bit 1 File archive initialized correctly. Bit 0 File archive system error
- Bit 7 "1" Archiving group 8 is on, Bit 6 - "1" - Archiving group 7 is on, Bit 5 - "1" - Archiving group 6 is on, Bit 4 - "1" - Archiving group 5 is on, Bit 3 - "1" - Archiving group 4 is on, Bit 2 - "1" - Archiving group 3 is on, Bit 1 - "1" - Archiving group 2 is on,, Bit 0 - "1" - Archiving group 1 is on,
- Bit 7 "0" waiting for the meeting of archiving conditions, "1" - archiving in the 8th archiving group,
- Bit 6 "0" waiting for the meeting of archiving conditions, "1" - archiving in the 7th archiving group,
- Bit 5 "0" waiting for the meeting of archiving conditions, "1" - archiving in the 6th archiving group,
- Bit 4 "0" waiting for the meeting of archiving conditions, "1" - archiving in the 5th archiving group,
- Bit 3 "0" waiting for the meeting of archiving conditions, "1" - archiving in the 4th archiving group,
- Bit 2 "0" waiting for the meeting of archiving conditions, "1" - archiving in the 3rd archiving group,
- Bit 1 "0" waiting for the meeting of archiving conditions, "1" - archiving in the 2nd archiving group,
- Bit 0 "0" waiting for the meeting of archiving conditions, "1" - archiving in the 1st archiving group,

Modbus Master configuration registers Table18

Register address	Operat ions	Range	Description	By default
5000	RW	0. 1	Work mode 0- slave; 1 – master	0
5001	RW	0x00000x03FF	Master n on / off bit 0 - 0- master 1 disabled, 1- master 1 enabled bit 1 - 0- master 2 disabled, 1- master 1 enabled bit 9 - 0- master 10 disabled, 1- master 10 enabled	1
5002	RW	1247	Slave device address (Operating mode = slave)	1
5003	RW	03	Transmission mode: 0->8n2, 1->8e1, 2- >8o1, 3->8n1	3
5004	RW	04	Baud rate:: 0->9600 1->19200, 2->38400, 3->57600, 4->115200	4
5005	RW	010	The number of repetitions before an error is reported	0
Master 1	1			
5006	RW	1247	Slave device address	1
5007 5008	RW RW	110 0x00000xFFFF	Number of registers to be read First register address	1 4000
5008	RW		Register type	4000
5009	RW	09	0 – char, 1 – uchar, 2 – int, 3 - uint, 4 – long, 5 – ulong, 6 – float 1234, 7 – float 2143, 8 – float 4321, 9 – float 3412	3
5010	RW	01	Reading function 0 – 0x03, 1 - 0x04	0
5011	RW	10010000 [ms]	Timeout for a response	1000
5012	RW	10010000 [ms]	Polling frequency (Interval)	1000
5013	RW	1.2	Number of bits 1 - 32 bits 2 - 16 bits	2
5014			reserved	
5015			reserved	
	-1	Master 1 – registe		
5016	RW	12	Signal type 1 - analogue, 2 - binary (for value = 0 FALSE, for value! = 0 TRUE)	1
5017	RW	-2147400000	Min range Lo	000000
5018 5019	RW RW	2147400000	Min range Hi Max range Lo	-99999999
		-2147400000		9999999
5020	RW	2147400000	Max range Hi	3333333
5021	RW	02	Logical shift 0– None ,1- >>right ,2- < <left< td=""><td>0</td></left<>	0
5022	RW	131	N bites logical shift	7
5023	RW	0x00000xFFFF	Lo bitmask	0xFFFF
5024	RW	0x00000xFFFF	Hi bitmask (for Register type> 3)	0xFFFF
5025	RW	0, 0x20200x7A7A	OFF tag ASCII 2 and 1 characters (for Signal type = 1)	0x4F46
5026	RW	0, 0x20200x7A7A	OFF tag ASCII 4 and 3 characters	0x4620
5027	RW	0, 0x20200x7A7A	OFF label ASCII 6 and 5 characters	0x2020
5028	RW	0, 0x20200x7A7A	OFF label ASCII 8 and 7 characters	0x2020
5029	RW	0, 0x20200x7A7A	ON tag ASCII 2 and 1 characters (for Signal type = 1)	0x4F4E
5030	RW	0, 0x20200x7A7A	ON tag ASCII 4 and 3 characters	0x2020
5031	RW	0, 0x20200x7A7A	ON tag ASCII 6 and 5 characters	0x2020
5032	RW	0, 0x20200x7A7A	ON tag ASCII 8 and 7 characters	0x2020
5033	RW	0, 0x20200x7A7A	Register 1– name ASCII 2 and 1 characters	0x2020 0x4D4D "MM"
5034	RW	0, 0x20200x7A7A	Register 1– name ASCII 4 and 3 characters	0x522D "R-"
				0x6765,,ge

				0x0031
5036	RW	0, 0x20200x7A7A	Register 1– name ASCII 8 and 7 characters	1"
5037	RW	0, 0x20200x7A7A	Register 1– name ASCII 10 and 9 characters	0x0000
5038	RW	0, 0x20200x7A7A	Register 1– name ASCII 12 and 11 characters	0x0000
5039	RW	0, 0x20200x7A7A	Unit name ASCII 2 and 1 characters	0x2020
5040	RW	0, 0x20200x7A7A	Unit name ASCII 4 and 3 characters	0x2020
5041	RW	0, 0x20200x7A7A	Unit name ASCII 6 and 5 characters	0x2020
5042	RW	,		0x2020
5042	RVV	0, 0x20200x7A7A	Unit name ASCII 8 and 7 characters reserved	0x2020
5043			reserved	
5045			reserved	
0040		Master 1 – register		
5046507	75		Range of changes as in registers 5016 5045	
	-	Master 1 – register		
5076510)5		Range of changes as in registers 5016 5045	
		Master 1 – registe		
5106513	35		Range of changes as in registers 5016 5045	
		Master 1 – register		
5136516	65		Range of changes as in registers 5016 5045	
E400 E40		Master 1 – registe		
5166519	95	Maatan 4 waaista	Range of changes as in registers 5016 5045	
5196522	05	Master 1 – registe	Range of changes as in registers 5016 5045	
5190522	25	Master 1 – registe		_
5226525	55	Master I – register	Range of changes as in registers 5016 5045	-
0220020	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Master 1 – registe		
5256528	35	indeter i regieter	Range of changes as in registers 5016 5045	
		Master 1 – register		
5286531	5		Range of changes as in registers 5016 5045	
Master 2				
5316532	5		Range of changes as in registers 5006 5015	
		Master 2 – register		
5326535	5		Range of changes as in registers 5016 5045	
5050 500		Master 2 – registe		
5356538	35	Maatax 2 variata	Range of changes as in registers 5016 5045	
5386541	6	Master 2 – registe	Range of changes as in registers 5016 5045	
5560541	10	Master 2 – registe		
5416544	15		Range of changes as in registers 5016 5045	
0.100-14		Master 2 – registe		
5446547	75		Range of changes as in registers 5016 5045	
-		Master 2 – register		
5476550)5		Range of changes as in registers 5016 5045	
		Master 2 – register		
5506553	35		Range of changes as in registers 5016 5045	
		Master 2 – registe		
5536556	55	Master	Range of changes as in registers 5016 5045	
5566 550	05	Master 2 – register		
5566559	00	Master 2 – registe	Range of modifications as in registers 50165045	
5596562	25	waster z – register	Range of changes as in registers 5016 5045	
Master 3				
5626563	5		Range of modifications as in registers 50065015	
0020000	-	Master 3 – registe		
5636566	5	109.000	Range of modifications as in registers 50165045	
		Master 3 – register		
5666569	95		Range of modifications as in registers 50165045	
		Master 3 – register		
		Ŭ		

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56965725	Range of modifications as in registers 50165045	
00000720	Master 3 – register 4	
57265755	Range of modifications as in registers 50165045	
	Master 3 – register 5	
57565785	Range of modifications as in registers 50165045	
	Master 3 – register 6	
57865815	Range of modifications as in registers 50165045	
	Master 3 – register 7	
58165845	Range of modifications as in registers 50165045	
	Master 3 – register 8	
58465875	Range of modifications as in registers 50165045	
	Master 3 – register 9	
58765905	Range of changes as in registers 5016 5045	
	Master 3 – register 10	
59065935	Range of changes as in registers 5016 5045	
Master 4		
59365945	Range of changes as in registers 5006 5015	
	Master 4 – register 1	
59465975	Range of changes as in registers 5016 5045	
	Master 4 – register 2	
59766005	Range of changes as in registers 5016 5045	
	Master 4 – register 3	
60066035	Range of changes as in registers 5016 5045	
	Master 4 – register 4	
60366065	Range of changes as in registers 5016 5045	
	Master 4 – register 5	
60666095	Range of changes as in registers 5016 5045	
0000 0405	Master 4 – register 6	
60966125	Range of changes as in registers 5016 5045	
6106 6455	Master 4 – register 7	
61266155	Range of changes as in registers 5016 5045 Master 4 – register 8	
61566185	Range of changes as in registers 5016 5045	
01500105	Master 4 – register 9	
61866215	Range of changes as in registers 5016 5045	
01000215	Master 4 – register 10	_
62166245	Range of changes as in registers 5016 5045	
Master 5	Trange of changes as in registers 5010 5045	
62466255	Range of changes as in registers 5006 5015	
02-100200	Master 5 – register 1	
62566285	Range of changes as in registers 5016 5045	
5200	Master 5 – register 2	
62866315	Range of changes as in registers 5016 5045	
	Master 5 – register 3	
63166345	Range of changes as in registers 5016 5045	
	Master 5 – register 4	
63466375	Range of changes as in registers 5016 5045	
	Master 5 – register 5	
63766405	Range of changes as in registers 5016 5045	
	Master 5 – register 6	
64066435	Range of changes as in registers 5016 5045	
	Master 5 – register 7	
64366465	Range of changes as in registers 5016 5045	
	Master 5 – register 8	
64666495	Range of changes as in registers 5016 5045	
	Master 5 – register 9	
64966525	Range of changes as in registers 5016 5045	
	Master 5 – register 10	
65266555	Range of changes as in registers 5016 5045	
Master 6		

65566565	Range of changes as in registers 5006 5015	
	Master 6 – register 1	
65666595	Range of changes as in registers 5016 5045	
	Master 6 – register 2	
65966625	Range of changes as in registers 5016 5045	
	Master 6 – register 3	
66266655	Range of changes as in registers 5016 5045	
	Master 6 – register 4	
66566685	Range of changes as in registers 5016 5045	
	Master 6 – register 5	
66866715	Range of changes as in registers 5016 5045	
00000715	Master 6 – register 6	
6746 6745		
67166745	Range of changes as in registers 5016 5045	
0	Master 6 – register 7	
67466775	Range of changes as in registers 5016 5045	
	Master 6 – register 8	
67766805	Range of changes as in registers 5016 5045	
	Master 6 – register 9	
68066835	Range of changes as in registers 5016 5045	
	Master 6 – register 10	
68366865	Range of changes as in registers 5016 5045	
Master 7		
68666875	Range of changes as in registers 5006 5015	
	Master 7 – register 1	
68766905	Range of changes as in registers 5016 5045	
00700905		
6006 7025	Master 7 – register 2	
69067035	Range of changes as in registers 5016 5045	
	Master 7 – register 3	
69367065	Range of changes as in registers 5016 5045	
	Master 7 – register 4	
69667095	Range of changes as in registers 5016 5045	
	Master 7 – register 5	
69967125	Range of changes as in registers 5016 5045	
	Master 7 – register 6	
70267155	Range of changes as in registers 5016 5045	
	Master 7 – register 7	
70567185	Range of changes as in registers 5016 5045	
1000	Master 7 – register 8	
70867215	Range of changes as in registers 5016 5045	
70007213	Master 7 – register 9	
71167245	Range of changes as in registers 5016 5045	
71107245		
7440 7075	Master 7 – register 10	
71467275	Range of changes as in registers 5016 5045	
Master 8		
71767185	Range of changes as in registers 5006 5015	
	Master 8 – register 1	
71867215	Range of changes as in registers 5016 5045	
	Master 8 – register 2	
72167245	Range of changes as in registers 5016 5045	
	Master 8 – register 3	
72467275	Range of changes as in registers 5016 5045	
	Master 8 – register 4	
72767305	Range of changes as in registers 5016 5045	
	Master 8 – register 5	
73067335	Range of changes as in registers 5016 5045	
10001000	Master 8 – register 6	
7226 7265		
73367365	Range of changes as in registers 5016 5045	
7000 7007	Master 8 – register 7	
73667395	Range of changes as in registers 5016 5045	
	Master 8 – register 8	

73967425	Range of changes as in registers 5016 5045	
	Master 8 – register 9	
74267455	Range of changes as in registers 5016 5045	
	Master 8 – register 10	
74567485	Range of changes as in registers 5016 5045	
Master 9		
74867495	Range of changes as in registers 5006 5015	
	Master 9 – register 1	
74967525	Range of changes as in registers 5016 5045	
	Master 9 – register 2	
75267555	Range of changes as in registers 5016 5045	
	Master 9 – register 3	
75567585	Range of changes as in registers 5016 5045	
	Master 9 – register 4	
75867615	Range of changes as in registers 5016 5045	
	Master 9 – register 5	
76167645	Range of changes as in registers 5016 5045	
	Master 9 – register 6	
76467675	Range of changes as in registers 5016 5045	
	Master 9 – register 7	
76767705	Range of changes as in registers 5016 5045	
	Master 9 – register 8	
77067735	Range of changes as in registers 5016 5045	
	Master 9 – register 9	
77367765	Range of changes as in registers 5016 5045	
	Master 9 – register 10	
77667795	Range of changes as in registers 5016 5045	
Master 10		
77967805	Range of changes as in registers 5006 5015	
	Master 10 – register 1	
78067835	Range of changes as in registers 5016 5045	
	Master 10 – register 2	
78367865	Range of changes as in registers 5016 5045	
	Master 10 – register 3	
78667895	Range of changes as in registers 5016 5045	
	Master 10 – register 4	
78967925	Range of changes as in registers 5016 5045	
	Master 10 – register 5	
79267955	Range of changes as in registers 5016 5045	
	Master 10 – register 6	
79567985	Range of changes as in registers 5016 5045	
	Master 10 – register 7	
79868015	Range of changes as in registers 5016 5045	
	Master 10 – register 8	
80168045	Range of changes as in registers 5016 5045	
	Master 10 – register 9	
80468075	Range of modifications as in registers 50165045	
	Master 10 – register 10	
80768105	Range of changes as in registers 5016 5045	
	"Register x - name"	
	rs 1 10 name - "MM1-Reg1" "MM1-Reg10"	
	rs 1 10 name - "MM2-Reg1" "MM2-Reg10"	
	rs 110 name - "MM3-Reg1" "MM3-Reg10"	
	rs 1 10 name - "MM4-Reg1" "MM4-Reg10"	
Master 5 - Registe	rs 1 10 name - " MM5-Reg1 "" MM5-Reg10 "	
Montor 7 Degiste	rs I IU Hallie - Mino-Rey I Mino-Rey IU	
Moster / - Registe	ers 1 10 name -" MM6-Reg1 "" MM6-Reg10 " ers 1 10 name -" MM7-Reg1 "" MM7-Reg10 " ers 1 10 Name -" MM8-Reg1 "" MM8-Reg10 "	
Master 0 Register	rs 1 10 Name - MM8-Reg1 MM8-Reg10 rs 1 10 Name -" MM9-Reg1 "" MM9-Reg10 "	
Master 10 - Register	ers 1 10 name - "MM10-Reg1" "MM10-Reg10"	
master to - itegist	are F to fighte - where togt where togto	

Group configuration registers

			Table 19	
Register address	Operat ions	Range	Description	By default
8110	RW	0x00000x03FF	N group on / off bit 0 - 0- group 1 disabled, 1- group 1 enabled bit 1 - 0- group 2 disabled, 1- group 1 enabled 	0x03FF
Crown 1			bit 9 - 0- group 10 disabled, 1- group 10 enabled	
Group 1			Number of displayed fields	
8111	RW	0x00000x003F	bit 0 - 0- field 1 disabled, 1- field 1 enabled bit 1 - 0- field 2 disabled, 1- field 1 enabled	0x003F
			bit 5 - 0- field 6 disabled, 1- field 6 enabled	
8112	RW	02	Bar chart type 0 - disabled 1 - horizontal 2 - vertical	1
8113	RW	02	Line charts type 0 - disabled 1 - horizontal 2 - vertical	1
8114	RW	013	Time base 0 - 30 seconds, 1 - 1 minute, 2 - 2 minutes, 3 - 5 minutes, 4 - 10 minutes, 5 - 15 minutes, 6 - 30 minutes, 7 - 1 hour, 8 - 2 hours, 9 - 4 hours, 10 - 12 hours, 11 - 24 hours, 12 - 2 days, 13 - 7 days	2
8115	RW	01	Colour of background 0 – black, 1 – white	0
	1 1	Group 1– field 1		
8116	RW	059	Value source 059 – virtual channel no	1
8117	RW	16	Number of sectors	1
8118	RW	012	Colour of sector 1 0 - green, 1 - red, 2 - yellow, 3 - white, 4 - blue, 5 - purple, 6 - light blue, 7 - olive, 8 - black, 9 - light green, 10 - orange, 11 - dark red, 12 - grey	0
8119	RW	-2147400000	High-end colour value for sector 1 Lo x10	
8120	RW	2147400000	High-end colour value for sector 1 Hi x10	0
8121	RW	012	Colour of sector 2 0 - green, 1 - red, 2 - yellow, 3 - white, 4 - blue, 5 -purple, 6 - light blue, 7 - olive, 8 - black, 9 - light green, 10 - orange, 11 - dark red, 12 - grey	1
8122	RW	-2147400000	High-end colour value for sector 2 Lo x10	
8123	RW		High-end colour value for sector 2 Hi x10	1000
8124	RW	012	Colour of sector 3 0 - green, 1 - red, 2 - yellow, 3 - white, 4 - blue, 5 -purple, 6 - light blue, 7 - olive, 8 - black, 9 - light green, 10 - orange, 11 - dark red, 12 - grey	2
8125	RW	-2147400000	High-end colour value for sector 3 Lo x10	
8126	RW	 2147400000	High-end colour value for sector 3 Hi x10	2000
8127	RW	012	Colour of sector 4 0 - green, 1 - red, 2 - yellow, 3 - white, 4 - blue, 5 -purple, 6 - light blue, 7 - olive, 8 - black, 9 - light green, 10 - orange, 11 - dark red, 12 - grey	3

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8129	RW	 2147400000	High-end colour value for sector 4 Hi x10	3000
8130	RW	012	Colour of sector 5 0 - green, 1 - red, 2 - yellow, 3 - white, 4 - blue, 5 -purple, 6 - light blue, 7 - olive, 8 - black, 9 - light green, 10 - orange, 11 - dark red, 12 - grey	4
8131	RW	-2147400000	High-end colour value for sector 5 Lo x10	4000
8132	RW	 2147400000	High-end colour value for sector 5 Hi x10	
8133	RW	012	Colour of sector 6 0 - green, 1 - red, 2 - yellow, 3 - white, 4 - blue, 5 -purple, 6 - light blue, 7 - olive, 8 - black, 9 - light green, 10 - orange, 11 - dark red, 12 - grey	5
8134	RW	04	Decimal point 0 - automatic, 1 - 0, 2 - 0.0, 3 - 0.00, 4 - 0.000 Binary values are always displayed without a decimal point as 0 or 1 values	0
8135	RW	01	Display of binary values 0 - as a numerical value (0 or 1) 1 - as a string (Following subtitles from registers are displayed: Label OFF, Label ON or in the case of mathematical functions 18 20, 33 43 the inscriptions TRUE, FALSE are displayed)	0
		Group 1 - field 2		
813681	55	Group 1 - field 3	Range of modifications as in registers 81168135	
815681	75	Group I - Held S	Range of modifications as in registers 81168135	
		Group 1 - field 4		
817681	95	•	Range of modifications as in registers 81168135	
0.100 00		Group 1 - field 5		
819682	15	Group 1 - field 6	Range of modifications as in registers 81168135	
821682	35	Gloup I - neid o	Range of modifications as in registers 81168135	
Group 2				
8236824	40		Range of modifications as in registers 81118115	
		Group 2 - field 1		
8241826	60	Crown 2 field 2	Range of modifications as in registers 81168135	
826182	80	Group 2 - field 2	Range of modifications as in registers 81168135	
020102	00	Group 2 - field 3		
828183	00	•	Range of modifications as in registers 81168135	
		Group 2 - field 4		
830183	20	Group 2 - field 5	Range of modifications as in registers 81168135	
832183	40	Group 2 - field 5	Range of modifications as in registers 81168135	
002100		Group 2 - field 6		
834183	60	· · · · · · · · · · · · · · · · · · ·	Range of modifications as in registers 81168135	
Group 3				
8361830	05	Group 2 field 4	Range of modifications as in registers 81118115	
8366838	85	Group 3 - field 1	Range of modifications as in registers 81168135	
		Group 3 - field 2		
838684	05	•	Range of modifications as in registers 81168135	
0.400	0.5	Group 3 - field 3		
840684	25	Group 3 - field 4	Range of modifications as in registers 81168135	
842684	45	Group 5 - field 4	Range of modifications as in registers 81168135	
0.20.004		Group 3 - field 5		
844684	65	•	Range of modifications as in registers 81168135	
0.400 0.4	05	Group 3 - field 6		
846684	85		Range of modifications as in registers 81168135	
Group 4				

	Group 4 - field 1		
84918510	<u> </u>	Range of modifications as in registers 81168135	
0544 0500	Group 4 - field 2		
85118530		Range of modifications as in registers 81168135	
0504 0550	Group 4 - field 3		
85318550		Range of modifications as in registers 81168135	
0554 0570	Group 4 - field 4		
85518570	Crown A field F	Range of modifications as in registers 81168135	
85718590	Group 4 - field 5	Denne of medifications on in registers 0110 0125	
00710090	Group 4 - field 6	Range of modifications as in registers 81168135	
85918610	Group 4 - Heid 6	Range of modifications as in registers 81168135	
Group 5		Range of modifications as in registers of roorss	
86118615		Range of modifications as in registers 81118115	
00110013	Group 5 - field 1		
86168635		Range of modifications as in registers 81168135	
00100000	Group 5 - field 2		
86368655		Range of modifications as in registers 81168135	
	Group 5 - field 3		
86568675		Range of modifications as in registers 81168135	
	Group 5 - field 4		
86768695		Range of modifications as in registers 81168135	
	Group 5 - field 5		
86968715		Range of modifications as in registers 81168135	
	Group 5 - field 6		
87168735		Range of modifications as in registers 81168135	
Group 6			
87368740		Range of modifications as in registers 81118115	
	Group 6 - field 1		
87418760		Range of modifications as in registers 81168135	
	Group 6 - field 2		
87618780		Range of modifications as in registers 81168135	
	Group 6 - field 3		
87818800		Range of modifications as in registers 81168135	
	Group 6 - field 4		
88018820		Range of modifications as in registers 81168135	
	Group 6 - field 5		
88218840		Range of modifications as in registers 81168135	
	Group 6 - field 6		
88418860		Range of modifications as in registers 81168135	
Group 7			
88618865	Oneum 7 field 4	Range of modifications as in registers 81118115	
0066 0005	Group 7 - field 1	Dange of modifications on in registers 0440 - 0425	
88668885	Group 7 field 0	Range of modifications as in registers 81168135	
0006 000E	Group 7 - field 2	Dange of modifications on in registers 9116 9125	
88868905	Group 7 - field 3	Range of modifications as in registers 81168135	
89068925	Group / - Heid 3	Range of modifications as in registers 81168135	
03000920	Group 7 - field 4		
89268945		Range of modifications as in registers 81168135	
5525	Group 7 - field 5		
89468965		Range of modifications as in registers 81168135	
	Group 7 - field 6		
89668985		Range of modifications as in registers 81168135	
Group 8			
89868990		Range of modifications as in registers 81118115	
	Group 8 - field 1		
89919010		Range of modifications as in registers 81168135	
	Group 8 - field 2		

9011...9030

User's manual Range of modifications as in registers 8116...8135

	Group 8 - field 3		
90319050	•	Range of modifications as in registers 81168135	
	Group 8 - field 4		
90519070	-	Range of modifications as in registers 81168135	
	Group 8 - field 5		
90719090		Range of modifications as in registers 81168135	
	Group 8 - field 6		
90919110		Range of modifications as in registers 81168135	
Group 9			
91119115		Range of modifications as in registers 81118115	
	Group 9 - field 1		
91169135		Range of modifications as in registers 81168135	
	Group 9 - field 2		
91269155		Range of modifications as in registers 81168135	
	Group 9 - field 3		
91569175		Range of modifications as in registers 81168135	
0.470 0.407	Group 9 - field 4		
91769195		Range of modifications as in registers 81168135	
0400 0045	Group 9 - field 5		
91969215	Oneuro O field C	Range of modifications as in registers 81168135	
0016 0005	Group 9 - field 6	Dense of modifications on in registers 0110 0125	
92169235		Range of modifications as in registers 81168135	
Group 10 92369240		Range of modifications as in registers 81118115	
92309240	Group 10 - field 1		
92419260		Range of modifications as in registers 81168135	
02410200	Group 10 - field 2		
92619280		Range of modifications as in registers 81168135	
	Group 10 - field 3		
92819300		Range of modifications as in registers 81168135	
	Group 10 - field 4		
93019320		Range of modifications as in registers 81168135	
	Group 10 - field 5		
93219340		Range of modifications as in registers 81168135	
	Group 10 - field 6		
93419360		Range of modifications as in registers 81168135	

Inputs and Outputs configuration registers

Register address	Operati ons	Range	Description	By default
			Slot (Z) Out 1 (relay)	
9370	RW	059	Value source (channel no.)	0
9371	RW	01	Relay operation state 0 - normal (contacts closed in the active state) 1 - negated (contacts open in the active state)	0
9372	RW	0, 0x20200x7A7A	OFF tag ASCII 2 and 1 characters	0x4F46
9373	RW	0, 0x20200x7A7A	OFF tag ASCII 4 and 3 characters	0x4620
9374	RW	0, 0x20200x7A7A	OFF tag ASCII 6 and 5 characters	0x2020
9375	RW	0, 0x20200x7A7A	OFF tag ASCII 8 and 7 characters	0x2020
9376	RW	0, 0x20200x7A7A	ON tag ASCII 2 and 1 characters	0x4F4E
9377	RW	0, 0x20200x7A7A	ON tag ASCII 4 and 3 characters	0x2020
9378	RW	0, 0x20200x7A7A	ON tag ASCII 6 and 5 characters	0x2020
9379	RW	0, 0x20200x7A7A	ON tag ASCII 8 and 7 characters	0x2020

Table 20

9380		reserved	
9381		reserved	
9382		reserved	

Register address	Operatio ns	Range	Description	Default
9383			reserved	
9384			reserved	
9385			reserved	
9386			reserved	
9387			reserved	
9388			reserved	
9389			reserved	
9390	RW	0, 0x20200x7A7A	name ASCII 2 and 1 characters	0x2020
9391	RW	0, 0x20200x7A7A	name ASCII 4 and 3 characters	0x2020
9392	RW	0, 0x20200x7A7A	name ASCII 6 and 5 characters	0x2020
9393	RW	0, 0x20200x7A7A	name ASCII 8 and 7 characters	0x2020
9394	RW	0, 0x20200x7A7A	name ASCII 10 and 9 characters	0x2020
9395	RW	0, 0x20200x7A7A	name ASCII 12 and 11 characters	0x2020
9396	R	0, 0x20200x7A7A	Unit ASCII 2 and 1 characters	0x2020
9397	R	0, 0x20200x7A7A	Unit ASCII 4 and 3 characters	0x2020
9398	R	0, 0x20200x7A7A	Unit ASCII 6 and 5 characters	0x2020
9399	R	,	Unit ASCII 8 and 7 characters	
2022	Л	0, 0x20200x7A7A	Slot (Z) Out 2 (relay)	0x2020
94009429				
94009429			As registers 9370. 9399	
9430	RW	0 0,000 0,7474	Slot (Z) In 1 (binary input) OFF tag ASCII 2 and 1 characters	0x4F46
9430 9431	RW	0, 0x20200x7A7A 0, 0x20200x7A7A	OFF tag ASCII 2 and 1 characters	0x4F46
9431	RW	0, 0x20200x7A7A	OFF tag ASCII 4 and 5 characters	0x4620 0x2020
9432 9433	RW		0	
9433 9434	RW	0, 0x20200x7A7A 0, 0x20200x7A7A	OFF tag ASCII 8 and 7 characters ON tag ASCII 2 and 1 characters	0x2020 0x4F4E
9434 9435	RW	0, 0x20200x7A7A 0, 0x20200x7A7A	ON tag ASCII 2 and 1 characters	0x4F4E 0x2020
9435 9436	RW	0, 0x20200x7A7A	ON tag ASCII 4 and 5 characters	0x2020 0x2020
9430 9437	RW	0, 0x20200x7A7A	ON tag ASCII 8 and 7 characters	0x2020 0x2020
9437		0, 02020027474	Active state for the	0x2020
9438	RW	0.1	input 0 - normal	0
0100		0.1	1 - negated	Ŭ
9439			reserved	
9440			reserved	
9441			reserved	
9442			reserved	
9443			reserved	
9444			reserved	
9445	RW	0, 0x20200x7A7A	name ASCII 2 and 1 characters	0x2020
9446	RW	0, 0x20200x7A7A	name ASCII 4 and 3 characters	0x2020
9447	RW	0, 0x20200x7A7A	name ASCII 6 and 5 characters	0x2020
9448	RW	0, 0x20200x7A7A	name ASCII 8 and 7 characters	0x2020
9449	RW	0, 0x20200x7A7A	name ASCII 10 and 9 characters	0x2020
9450	RW	0, 0x20200x7A7A	name ASCII 12 and 11 characters	0x2020
9451	R	0, 0x20200x7A7A	Unit ASCII 2 and 1 characters	0x2020
9452	R	0, 0x20200x7A7A	Unit ASCII 4 and 3 characters	0x2020
9453	R	0, 0x20200x7A7A	Unit ASCII 6 and 5 characters	0x2020
9454	R	0, 0x20200x7A7A	Unit ASCII 8 and 7 characters	0x2020
			Slot (Z) In 2 (binary input)	
94559479			As registers 9430. 9454	
6 x relay ou	itputs mod	ule		
			Slot (X) Out 1 (relay)	
94809509			As registers 9370. 9399	
			Slot (X) Out 2 (relay)	
95109539			As registers 9370. 9399	

User's manual				
			Slot (X) Out 3 (relay)	
95409569			As registers 9370. 9399	

Register address	Opera tions	Range	Description	By default
			Slot (X) Out 4 (relay)	
95709599			As registers 9370. 9399	
			Slot (X) Out 5 (relay)	
96009629			As registers 9370. 9399	
			Slot (X) Out 6 (relay)	
96309659			As registers 9370. 9399	
			Slot (Y) Out 1 (relay)	
96609689			As registers 9370. 9399	
			Slot (Y) Out 2 (relay)	
96909719			As registers 9370. 9399	
			Slot (Y) Out 3 (relay)	
97209749			As registers 9370. 9399	
			Slot (Y) Out 4 (relay)	
97509779			As registers 9370. 9399	
			Slot (Y) Out 5 (relay)	
97809809			As registers 9370. 9399	
			Slot (Y) Out 6 (relay)	
98109839			As registers 9370. 9399	
	its modi	ile + 4 x hinary inputs	s separated from each others	
T X Telay eacht			Slot (X) Out 1 (relay)	
98409869			As registers 9370. 9399	
50405005			Slot (X) Out 2 (relay)	
98709899			As registers 9370. 9399	
30703033			Slot (X) Out 3 (relay)	
99009929			As registers 9370. 9399	
99009929				
0000 0050			Slot (X) Out 4 (relay)	
99309959			As registers 9370. 9399	
0000 0004			Slot (X) In 1 (binary input)	
99609984	_		As registers 9430. 9454	
			Slot (X) In 2 (binary input)	
998510009			As registers 9430. 9454	
			Slot (X) In 3 (binary input)	
1001010034			As registers 9430. 9454	
			Slot (X) In 4 (binary input)	
1003510059			As registers 9430. 9454	
			Slot (Y) Out 1	
1006010089			As registers 9370. 9399	
			Slot (Y) Out 2	
1009010119			As registers 9370. 9399	
			Slot (Y) Out 3	
1012010149			As registers 9370. 9399	
			Slot (Y) Out 4	
1015010179			As registers 9370. 9399	
			Slot (Y) In 1 (binary input)	
1018010204			As registers 9430. 9454	
			Slot (Y) In 2 (binary input)	
1020510229			As registers 9430. 9454	
			Slot (Y) In 3 (binary input)	
1023010254			As registers 9430. 9454	
			Slot (Y) In 4 (binary input)	
1025510279			As registers 9430. 9454	
	nutnut m	odule + 4 x hinary in	puts with common ground	
. A unulogue (Slot (X) Out 1 (Analogue output)	
10280	RW	059	Value source (channel no.)	0
10200	1.7.6	058	The output state in case of an event (error,	0
10281	RW	0/4002000	exceeding the range Lo or Hi) x100	0

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10282	RW	-2147400000	Lo input lower threshold (Lo inp) x100	-9999999
10283	RW	••	Hi input lower threshold (Lo inp) x100	

Register address	Oper ations	Range	Description	By default
10284	RW	2147400000	Lo input upper threshold (Hi inp) x100	
10285	RW	-2147400000	Hi input upper threshold (Hi inp) x100	9999999
		2147400000		
10286 10287	RW RW	02000	Lo output lower threshold (Lo inp) x100 Hi output lower threshold (Lo inp) x100	400
10288	RW		Lo output upper threshold (Hi inp) x100	
10289	RW	0/400. 2000	Hi output upper threshold (Hi inp) x100	2000
		0.4	Analogue output operating mode	0
10290	RW	0.1	0 - 0 20mA, 1 - 4 20 mA	0
10291			reserved	
10292			reserved	
10293 10294			reserved reserved	
10294	RW	0, 0x20200x7A7A	name ASCII 2 and 1 characters	0x2020
10295	RW	0, 0x20200x7A7A	name ASCII 4 and 3 characters	0x2020
10297	RW	0, 0x20200x7A7A	name ASCII 6 and 5 characters	0x2020
10298	RW	0, 0x20200x7A7A	name ASCII 8 and 7 characters	0x2020
10299	RW	0, 0x20200x7A7A	name ASCII 10 and 9 characters	0x2020
10300	RW	0, 0x20200x7A7A	name ASCII 12 and 11 characters	0x2020
10301	R	0, 0x20200x7A7A	Unit ASCII 2 and 1 characters	0x2020
10302	R	0, 0x20200x7A7A	Unit ASCII 4 and 3 characters	0x2020
10303	R	0, 0x20200x7A7A	Unit ASCII 6 and 5 characters	0x2020
10304	R	0, 0x20200x7A7A	Unit ASCII 8 and 7 characters	0x2020
10005 10000			Slot (X) Out 2 (Analogue output)	
1030510329			As registers 10280. 10304	
1033010354			Slot (X) Out 3 (Analogue output)	
1033010354			As registers 10280. 10304 Slot (X) Out 4 (Analogue output)	
1035510379			As registers 10280. 10304	
1000010070			Slot (X) In 1 (binary input)	
1038010404			As registers 9430. 9454	
			Slot (X) In 2 (binary input)	
1040510429			As registers 9430. 9454	
			Slot (X) In 3 (binary input)	
1043010454			As registers 9430. 9454	
			Slot (X) In 4 (binary input)	
1045510479			As registers 9430. 9454	
			Slot (Y) Out 1 (Analogue output)	
1048010504			As registers 10280. 10304	
10505 10520			Slot (Y) Out 2 (Analogue output)	
1050510529			As registers 10280. 10304 Slot (Y) Out 3 (Analogue output)	
1053010554			As registers 10280. 10304	
			Slot (Y) Out 4 (Analogue output)	
1055510579			As registers 10280. 10304	
			Slot (Y) In 1 (binary input)	
1058010604			As registers 9430. 9454	
			Slot (Y) In 2 (binary input)	
1060510629			As registers 9430. 9454	
			Slot (Y) In 3 (binary input)	
1063010654			As registers 9430. 9454	
			Slot (Y) In 4 (binary input)	
1065510679		· · · · · ·	As registers 9430. 9454	
/ v programm	able m	easuring inputs mod		

User's manual				
10680	RW	019	Input type 0 - +-10V, 1 – 010V, 2 - +-300mV, 3 – 0300mV,	0

Register address	Oper ations	Range	Description	By default
	-		4 - +-75mV, 5 – 075mV,	
			6 - +-40mA, 7 – 040mA,	
			8 – Pt100, 9 – Pt500, 10 – Pt1000,	
			11 – 04000 Ohm,	
			12 – TC J, 13 – TC K,	
			14 – TC N, 15 – TC E,	
			16 – TC T, 17 – TC S,	
			18 – TC R, 19 – TC B	
			Sensor connecting type	
10001		0.1	0 - 3 wire, 1 - 2 wire	4
10681	RW	01	Or Type of componention	1
			Type of compensation 0 - automatic, 1 - manual	
			Wire resistance x100	
10682	RW	06000	or	0
10002	1	00000	Compensation value x100	Ŭ
10683	RW	-200200	Temperature offset x10	0
10684	RW	50600	Averaging time x10	5
			Unit for TC and Pt sensors	
10685	RW	01	$0 - C^{\circ}$ degree, $1 - F^{\circ}$ degree	0
10686	RW		Min Lo x10	
10687	RW	-99999999999999	Min. Hi x10	-120
10688	RW		Max Lo x10	
10689	RW	-9999999999999999	Max Hi x10	120
10690			reserved	
10691			reserved	
10692			reserved	
10693			reserved	
10694			reserved	
10695	RW		name ASCII 2 and 1 characters	
10696	RW		name ASCII 4 and 3 characters	
10697	RW		name ASCII 6 and 5 characters	
10698	RW		name ASCII 8 and 7 characters	
10699	RW		name ASCII 10 and 9 characters	
10700	RW		name ASCII 12 and 11 characters	
10701	R		Unit ASCII 2 and 1 characters	
10702	R		Unit ASCII 4 and 3 characters	
10703	R		Unit ASCII 6 and 5 characters	
10704	R		Unit ASCII 8 and 7 characters	
			Slot (X) In 2 (universal input)	
1070510729			As registers 10680. 10704	
			Slot (X) In 3 (universal input)	
1073010754			As registers 10680. 10704	
			Slot (X) In 4 (universal input)	
1075510779			As registers 10680. 10704	
40700 4000 1			Slot (Y) In 1 (universal input)	
1078010804			As registers 10680. 10704	
40005 40000			Slot (Y) In 2 (universal input)	
1080510829			As registers 10680. 10704	
10020 10051			Slot (Y) In 3 (universal input)	
1083010854			As registers 10680. 10704	
10055 10070			Slot (Y) In 4 (universal input)	
1085510879			As registers 10680. 10704	

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		configuration	
	ababala	antiquiration	radiatora
	CHAINES		
Louioui		oormaarador	redictore

				Table 21
Register address	Opera tions	Range	Description	By default
10900	RW	0x00000xFFFF	Enabling / disabling logic channels 1 16 bit 0 - 0 - channel 1 disabled, 1 - channel 1 enabled bit 1 - 0 - channel 2 disabled, 1 - channel 2 enabled 	0xFFFF
10901	RW	0x00000xFFFF	bit 15 - 0- channel 16 disabled, 1- channel 16 enabled Enabling / disabling logic channels 17 32 bit 16 - 0 - channel 17 disabled, 1 - channel 17 enabled bit 17 - 0- channel 18 disabled, 1- channel 18 enabled bit 31 - 0- channel 32 disabled, 1- channel 32 enabled	0x0000
10902	RW	0x00000xFFFF	Enabling / disabling logic channels 33 48 bit 32 - 0 - channel 33 disabled, 1 - channel 33 enabled bit 33 - 0- channel 34 disabled, 1- channel 34 enabled bit 47 - 0- channel 48 disabled, 1- channel 48 enabled	0x0000
10903	RW	0x00000x0FFF	Enabling / disabling logic channels 49 60 bit 48 - 0 - channel 49 disabled, 1 - channel 49 enabled bit 49 - 0- channel 50 disabled, 1- channel 50 enabled bit 59 - 0- channel 60 disabled, 1- channel 60 enabled	0x0000
Logical c	hannel 1			
10904	RW	06	Source type 0 - Inputs 1 - Outputs 2 - Modbus Master 3 - Mathematical function 4 - From another channel 5- Scaling function 6 - Alarm function	0
10905	RW	02/9/19/59	Source selection range of changes: for Source type = 0 and 1 - the range of changes depends on the recorder hardware configuration (0 2-12) for Source type = 2 - range of changes (0 9) for Source type = 3 - range of changes (0 27) for Source type = 4 - range of changes (0 59) for Source type = 5 and 6 - range of changes (0 19)	0
10906	RW	09	Register selection when Source Type: 2 - Modbus master 0 - Register 1,, 9 - Register 10	0
10907 10908			reserved	
Logical c				
109091			Range of modifications as in registers 1090410908	
Logical c 109141			Range of modifications as in registers 1090410908	
Logical c				
109191	0923		Range of modifications as in registers 1090410908	
Logical c				
109241 Logical c			Range of modifications as in registers 1090410908	
109291	0933		Range of modifications as in registers 1090410908	
			Dense of modifications as in resisters (000.1, (000.0)	
109341 Logical c			Range of modifications as in registers 1090410908	
109391			Range of modifications as in registers 1090410908	
Logical c	hannel 9			
109441 Logical c		0	Range of modifications as in registers 1090410908	
109491		-	Range of modifications as in registers 1090410908	

Logical channel 11		
1095410958	Range of modifications as in registers 1090410908	
Logical channel 12		
1095910963	Range of modifications as in registers 1090410908	
Logical channel 13		
1096410968	Range of modifications as in registers 1090410908	
Logical channel 14		
1096910973	Range of modifications as in registers 1090410908	
Logical channel 15		
1097410978	Range of modifications as in registers 1090410908	
Logical channel 16	Range of modifications as in registers 1000410000	
1097910983	Dange of modifications as in registers 10004 10009	
	Range of modifications as in registers 1090410908	
Logical channel 17		
1098410988	Range of modifications as in registers 1090410908	
Logical channel 18		
1098910993	Range of modifications as in registers 1090410908	
Logical channel 19		
1099410998	Range of modifications as in registers 1090410908	
Logical channel 20		
1099911003	Range of modifications as in registers 1090410908	
Logical channel 21		
1100411008	Range of modifications as in registers 1090410908	
Logical channel 22		
1100911013	Range of modifications as in registers 1090410908	
Logical channel 23	Range of modifications as in registers 1000410000	
1101411018	Bango of modifications as in registers 10004 10008	
	Range of modifications as in registers 1090410908	
Logical channel 24		
1101911023	Range of modifications as in registers 1090410908	
Logical channel 25		
1102411028	Range of modifications as in registers 1090410908	
Logical channel 26		
1102911033	Range of modifications as in registers 1090410908	
Logical channel 27		
1103411038	Range of modifications as in registers 1090410908	
Logical channel 28		
1103911043	Range of modifications as in registers 1090410908	
Logical channel 29		
1104411048	Range of modifications as in registers 1090410908	
Logical channel 30		
1104911053	Range of modifications as in registers 1090410908	
Logical channel 31		
1105411058	Range of modifications as in registers 1090410908	
Logical channel 32	Pange of modifications on in registers 10004 10000	
1105911063	Range of modifications as in registers 1090410908	
Logical channel 33		
1106411068	Range of modifications as in registers 1090410908	
Logical channel 34		
1106911073	Range of modifications as in registers 1090410908	
Logical channel 35		
1107411078	Range of modifications as in registers 1090410908	
Logical channel 36		
1107911083	Range of modifications as in registers 1090410908	
Logical channel 37		
1108411088	Range of modifications as in registers 1090410908	
Logical channel 38		
1108911093	Range of modifications as in registers 1090410908	
Logical channel 39		
1109411098	Range of modifications as in registers 1090410908	
Logical channel 40	Dense of modifications on in registers (000.1, 10000	
1109911103	Range of modifications as in registers 1090410908	

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Logical channel 41	
1110411108	Range of modifications as in registers 1090410908
Logical channel 42	
1110911113	Range of modifications as in registers 1090410908
Logical channel 43	
1111411118	Range of modifications as in registers 1090410908
Logical channel 44	
1111911123	Range of modifications as in registers 1090410908
Logical channel 45	
1112411128	Range of modifications as in registers 1090410908
Logical channel 46	
1112911133	Range of modifications as in registers 1090410908
Logical channel 47	
1113411138	Range of modifications as in registers 1090410908
Logical channel 48	
1113911143	Range of modifications as in registers 1090410908
Logical channel 49	
1114411148	Range of modifications as in registers 1090410908
Logical channel 50	
1114911153	Range of modifications as in registers 1090410908
Logical channel 51	
1115411158	Range of modifications as in registers 1090410908
Logical channel 52	
1115911163	Range of modifications as in registers 1090410908
Logical channel 53	
1116411168	Range of modifications as in registers 1090410908
Logical channel 54	
1116911173	Range of modifications as in registers 1090410908
Logical channel 55	
1117411178	Range of modifications as in registers 1090410908
Logical channel 56	
1117911183	Range of modifications as in registers 1090410908
Logical channel 57	
1118411188	Range of modifications as in registers 1090410908
Logical channel 58	
1118911193	Range of modifications as in registers 1090410908
Logical channel 59	
1119411198	Range of modifications as in registers 1090410908
Logical channel 60	
1119911203	Range of modifications as in registers 1090410908

Table. Configuration registers of "Mt" mathematical functions Table 22

Register address	Operat ions	Range	Description	in the functi	Sufficient param. in the maths function. ● - yes ⊠- no		By default
Mt 1				16	711	1228	
11300	RW	028	Type of mathematical function 0 - function disabled 1 28 - function number (see the list of functions)	•	•	•	0
11301	RW	01	Source type 0– From a logical channel X 1– Constant value of X	•	X	•	0
11302	RW	059	No of the logical channel X	•	X	•	0
11303	RW	-	Numerical value X Lo x10				
11304	RW	2147400000 2147400000	Numerical value X Hi x10	•	X	•	0

User's manual							
11305	RW	00xFFFF	List of logical channel 1. 16 bit 0 - 0 - logic channel 1 not selected, 1- channel	\mathbf{X}	•	X	0
			logical 1 selected. bit 1 - 0 - logic channel 2 not selected, 1- channel				
			<u> </u>		1		
			logical 2 selected.				
			bit 15 - 0 - logic channel 16 not selected, 1- logic channel 16 selected				
			List of logical channel 17. 32 bit 16 - 0 - logic channel 17 not selected, 1-				
			logic channel 17 selected				
11306	RW	00xFFFF	bit 17 - 0 - logic channel 18 not selected, 1- logic channel 18 selected	\boxtimes	•	\boxtimes	0
			bit 31 - 0 - logic channel 32 not selected, 1- logic channel 32 selected				
			List of logical channel 33. 48				
			bit 32 - 0 - logic channel 33 not selected, 1- logic channel 33 selected				
11307	RW	00xFFFF	bit 33 - 0 - logic channel 34 not selected, 1-	X	•	X	0
11007	1.00	0071111	logic channel 34 selected				Ŭ
			bit 47 - 0 - logic channel 48 not selected, 1-				
			logic channel 48 selected				
			List of logical channel 49. 60 bit 48 - 0 - logic channel 49 not selected, 1-				
			logic channel 49 selected				
11308	RW	00x0FFF	bit 49 - 0 - logic channel 50 not selected, 1- logic channel 50 selected	\mathbf{X}	•	\mathbf{X}	0
			iogic channel 50 selected				
			bit 59 - 0 - logic channel 60 not selected, 1- logic channel 60 selected				
			In the event of an error:				
11309	RW	01	 0 – include channel with error in calculations 1 - omit channel in calculations 	X	•	X	1
			Source type				
11310	RW	01	0– From a logical channel Y 1– Constant value of Y	\mathbf{X}	X	•	0
11311	RW	059	No of the logical channel Y	X	X	•	0
11312	RW	-	Numerical value Y Lo x10				
11313	RW	2147400000	Numerical value Y Hi x10	X	X	•	0
		2147400000					
11314	RW	- 2147400000	Min. value to display Lo x10				-
11315	RW	 2147400000	Min. value to display Hi x10	•	•	•	9999999 9
11316	RW	-	Max. value to display Lo x10				
44047		2147400000	Max value to display U	•	•	•	999999
11317	RW	 2147400000	Max. value to display Hi x10				9
11318			reserved				
11319 Mt 2			reserved				
113201	1339		Range of changes as in registers 11300 11319				
Mt 3	1250		Dange of changes as in resisters 11000 11010				
113401 ² Mt 4	1998		Range of changes as in registers 11300 11319		l		
113601	1379		Range of changes as in registers 11300 11319				
Mt 5	1300		Range of changes as in registers 11300 11319				
Mt 6	1999						
114001	1419		Range of changes as in registers 11300 11319				
Mt 7							

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1142011439	Range of changes as in registers 11300 11319
Mt 8	
1144011459	Range of changes as in registers 11300 11319
Mt 9	
1146011479	Range of changes as in registers 11300 11319
Mt 10	
1148011499	Range of changes as in registers 11300 11319
Mt 11	
1150011519	Range of changes as in registers 11300 11319
Mt 12	
1152011439	Range of changes as in registers 11300 11319
Mt 13	
1154011459	Range of changes as in registers 11300 11319
Mt 14	
1156011579	Range of changes as in registers 11300 11319
Mt 15	
1158011599	Range of changes as in registers 11300 11319
Mt 16	
1160011619	Range of changes as in registers 11300 11319
Mt 17	
11620. 11639	Range of changes as in registers 11300 11319
Mt 18	
1164011659	Range of changes as in registers 11300 11319
Mt 19	
1166011679	Range of changes as in registers 11300 11319
Mt 20	
1168011699	Range of changes as in registers 11300 11319

Configuration registers of "Scal" scaling functions

Table 23 Register Operatio address ns By default Range Description Scal 1 11800 RW 0...59 No of the logical channel 0 11801 reserved --11802 reserved -_ 11803 reserved _ RW Number of points of multi-points characteristics 11804 2...20 0 -2147400000 11805 RW Input value 1 Lo x10 0 2147400000 11806 RW Input value 1 Hi x10 -2147400000 11807 RW Output value 1 Lo x10 0 2147400000 Output value 1 Hi x10 11808 RW -2147400000 11809 RW Input value 2 Lo x10 10 2147400000 11810 RW Input value 2 Hi x10 11811 RW -2147400000 Output value 2 Lo x10 10 11812 RW Output value 2 Hi x10 2147400000 -2147400000 RW 11813 Input value 3 Lo x10 0 2147400000 11814 RW Input value 3 Hi x10 -2147400000 RW Output value 3 Lo x10 11815 0 2147400000 RW 11816 Output value 3 Hi x10

_		U	ser's manual	
11817	RW	-2147400000	Input value 4 Lo x10	0
11818	RW	2147400000	Input value 4 Hi x10	
11819	RW	-2147400000 	Output value 4 Lo x10	0
11820	RW	2147400000	Output value 4 Hi x10	
11821	RW	-2147400000 	Input value 5 Lo x10	0
11822	RW	2147400000	Input value 5 Hi x10	
11823	RW	-2147400000 	Output value 5 Lo x10	0
11824	RW	2147400000	Output value 5 Hi x10	
11825	RW	-2147400000	Input value 6 Lo x10	0
11826	RW	2147400000	Input value 6 Hi x10	
11827	RW	-2147400000	Output value 6 Lo x10	0
11828	RW	2147400000	Output value 6 Hi x10	
11829	RW	-2147400000	Input value 7 Lo x10	0
11830	RW	2147400000	Input value 7 Hi x10	
11831	RW	-2147400000	Output value 7 Lo x10	0
11832	RW	 2147400000	Output value 7 Hi x10	
11833	RW	-2147400000	Input value 8 Lo x10	0
11834	RW	2147400000	Input value 8 Hi x10	
11835	RW	-2147400000	Output value 8 Lo x10	0
11836	RW	2147400000	Output value 8 Hi x10	0
11837	RW	-2147400000	Input value 9 Lo x10	0
11838	RW	2147400000	Input value 9 Hi x10	0
11839	RW	-2147400000	Output value 9 Lo x10	0
11840	RW	 2147400000	Output value 9 Hi x10	
11841	RW	-2147400000	Input value 10 Lo x10	0
11842	RW	2147400000	Input value 10 Hi x10	
11843	RW	-2147400000	Output value 10 Lo x10	0
11844	RW	 2147400000	Output value 10 Hi x10	0
11845	RW	-2147400000	Min. value for display Lo x10	-9999999
11846	RW	2147400000	Min. value for display Hi x10	-3333333
11847	RW	-2147400000	Max value to display Lo x10	9999999
11848	RW	2147400000	Max value to display Hi x10	
11849	RW	0,0x2020	Unit ASCII 2 and 1 characters	0x2020
		0x7A7A		

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11850	RW	0,0x2020 	Unit ASCII 4 and 3 characters	0x2020
		0x7A7A		
		0,0x2020		
11851	RW	0x7A7A	Unit ASCII 6 and 5 characters	0x2020
		0,0x2020		
11852	RW	0x7A7A	Unit ASCII 8 and 7 characters	0x2020
11853			reserved	
11854			reserved	
11855			reserved	
11856			reserved	
11857			reserved	
11858			reserved	
11859			reserved	
Scal 2	10.1-			
118601 Scal 3	1919		Range of changes as in registers 11800 11859	
119201	1979		Range of changes as in registers 11800 11859	
Scal 4	1070		Range of changes as in registers 11000 11000	
119801	2030		Range of changes as in registers 11800 11859	
Scal 5	2039		Range of changes as in registers 11000 11059	
120401	2099		Range of changes as in registers 11800 11859	
Scal 6				
121001 Scal 7	2159		Range of changes as in registers 11800 11859	
121601	2219		Range of changes as in registers 11800 11859	
Scal 8				
122201 Scal 9	2279		Range of changes as in registers 11800 11859	
122801	2330		Range of changes as in registers 11800 11859	
Scal 10	2000			
123401	2399		Range of changes as in registers 11800 11859	
Scal 11				
124001	2459		Range of changes as in registers 11800 11859	
Scal 12	0.5.1.5			
124601	2519		Range of changes as in registers 11800 11859	
Scal 13	0570			
125201	2579		Range of changes as in registers 11800 11859	
Scal 14 125801	2639		Range of changes as in registers 11800 11859	
Scal 15	2009			
126401	2699		Range of changes as in registers 11800 11859	
Scal 16				
127001	2759		Range of changes as in registers 11800 11859	
Scal 17				
127601	2819		Range of changes as in registers 11800 11859	
Scal 18				
128201	2879		Range of changes as in registers 11800 11859	
Scal 19				
128801	2939		Range of changes as in registers 11800 11859	
Scal 20 129401	2000		Range of changes as in registers 11800 11859	
129401	2999		Trange of changes as in registers 11000 11038	

Tab	Table: Configuration registers of "Alarm" alarm functions Table					
Register address		Range	Description	By default		
Alarm 1						
13800	RW	059	Channel no	0		

		U	ser's manual	
13801	RW	02	Alarm state in case of error (Err, Hi, Lo) 0- no changes	2
			1 - alarm activated 2 - alarm disabled	
			Alarm type	
			0 - manually disabled	
			1 - manually enabled	
13802	RW	05	3 - active below the Lo threshold	0
			4 - active above the Hi threshold	
			5 - active between Lo Hi thresholds	
13803	RW	0447400000	6 - active outside Lo Hi thresholds Lower threshold Lo x10	_
13803	RW	-2147400000		0
13804	RW	2147400000	Lower threshold Hi x10	0
13805	RW	-2147400000	Upper threshold Lo x10	
13806	RW	 2147400000	Upper threshold Hi x10	0
13807	RW	065000	Hysteresis x10	0
13808	RW	065000 s	Alarm activation delay	0
13809	RW	065000 s	Alarm de-activation delay	0
13810	RW	065000 s	Minimum alarm activation time	0
13811	RW	065000 s	Minimum alarm de-activation time	0
40040		0.4	Alarm latching	0
13812	RW	01	0- disabled 1- enabled	0
			Maintaining the alarm signalling on the display / in status	
13813	RW	01	0 - disabled	0
10010		01	1- enabled	Ũ
			Clearing the alarm / alarm support	
13814	RW	01	0 - no reaction	0
A.L			1- clearing	
Alarm 2	3829		Range of changes as in registers 13000 13014	
Alarm 3				
138301	3844		Range of changes as in registers 13000 13014	
Alarm 4				
138451	3859		Range of changes as in registers 13000 13014	
Alarm 5				
138601	3874			
			Range of changes as in registers 13000 13014	
Alarm 6				
138751			Range of changes as in registers 13000 13014 Range of changes as in registers 13000 13014	
	3889		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8	3889 3904		Range of changes as in registers 13000 13014 Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513	3889 3904		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9	3889 3904 3919		Range of changes as in registers 13000 13014 Range of changes as in registers 13000 13014 Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013	3889 3904 3919 3934		Range of changes as in registers 13000 13014 Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10	3889 3904 3919 3934		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10 1393513	3889 3904 3919 3934		Range of changes as in registers 13000 13014 Range of changes as in registers 13000 13014 Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10 1393513 Alarm 11	3889 3904 3919 3934 3949		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10 1393513	3889 3904 3919 3934 3949 3964		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10 1393513 Alarm 11 1395013 Alarm 12 1396513	3889 3904 3919 3934 3949 3964 3979		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10 1393513 Alarm 11 1395013 Alarm 12 1396513 Alarm 13	3889 3904 3919 3934 3949 3964 3979		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10 1393513 Alarm 11 1395013 Alarm 12 1396513 Alarm 13 1398013	3889 3904 3919 3934 3949 3964 3979 3994		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10 1393513 Alarm 11 1395013 Alarm 12 1396513 Alarm 13 1398013	3889 3904 3919 3934 39949 3964 3979 3994		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10 1393513 Alarm 11 1395013 Alarm 12 1396513 Alarm 13 1398013 Alarm 14 1399514	3889 3904 3919 3934 3934 3949 3964 3979 3994 4009		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10 1393513 Alarm 11 1395013 Alarm 12 1396513 Alarm 13 1398013 Alarm 14 1399514 Alarm 15	3889 3904 3919 3934 3934 3964 3979 3994 4009		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10 1393513 Alarm 11 1395013 Alarm 12 1396513 Alarm 13 1398013 Alarm 14 1399514	3889 3904 3919 3934 3949 3964 3979 3994 4009		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10 1393513 Alarm 11 1395013 Alarm 12 1396513 Alarm 13 1398013 Alarm 14 1399514 Alarm 15 1401014	3889 3904 3919 3934 3934 3964 3979 3994 4009 4024		Range of changes as in registers 13000 13014	
1387513 Alarm 7 1389013 Alarm 8 1390513 Alarm 9 1392013 Alarm 10 1393513 Alarm 11 1395013 Alarm 12 1396513 Alarm 13 1398013 Alarm 14 1399514 Alarm 15 1401014 Alarm 16	3889 3904 3919 3934 3934 3994 3964 3979 3994 4009 4024 4039		Range of changes as in registers 13000 13014 Range of changes as in registers 13000 13014	

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Alarm 18		
1405514069	Range of changes as in registers 13000 13014	
Alarm 19		
1407014084	Range of changes as in registers 13000 13014	
Alarm 20		
1408514099	Range of changes as in registers 13000 13014	

Table 25

Registers with inputs/outputs measurement values

U		<u> </u>		Table 25
Register	Operations	Range	Description	By default
address		U U		
Slot (Z)	1			
14300	R	0.1	Slot (Z) Out1	
14302	R	0.1	Slot (Z) Out2	
14304	R	0.1	Slot (Z) In1	
14306	R	0.1	Slot (Z) In2	
	utputs modu			
14308	R	0.1	Slot (X) Out 1	
14310	R	0.1	Slot (X) Out 2	
14312	R	0.1	Slot (X) Out 3	
14314	R	0.1	Slot (X) Out 4	
14316	R	0.1	Slot (X) Out 5	
14318	R	0.1	Slot (X) Out 6	
14320	R	0.1	Slot (X) Out 1	
			outs separated from each others	•
14322	İR	0.1	Slot (X) Out 2	
14324	R	0.1	Slot (X) Out 3	
14326	R	0.1	Slot (X) Out 4	
14328	R	0.1	Slot (X) In 1	
14330	R	0.1	Slot (X) In 2	
14332	R	0.1	Slot (X) In 3	
14334	R	0.1	Slot (X) In 4	
4 x analog	ue output m	odule + 4 x binary	/ inputs with common ground	
14336	R	0. 22000	Slot (X) Out 1 (current) (mA x 1000)	
14338	R	0. 22000	Slot (X) Out 2 (current) (mA x 1000)	
14340	R	0. 22000	Slot (X) Out 3 (current) (mA x 1000)	
14342	R	0. 22000	Slot (X) Out 4 (current) (mA x 1000)	
14344	R	0.1	Slot (X) In 1	
14346	R	0.1	Slot (X) In 2	
14348	R	0.1	Slot (X) In 3	
14350	R	0.1	Slot (X) In 4	
	mmable mea	asuring inputs mo	dule	
14352	R		Slot (X) In 1(measurement value)	
14354	R		Slot (X) In 2(measurement value)	
14356	R		Slot (X) In 3(measurement value)	
14358	R		Slot (X) In 4(measurement value)	
	utputs modu			
14360	R	0.1	Slot (Y) Out 1	
14362	R	0.1	Slot (Y) Out 2	
14364	R	0.1	Slot (Y) Out 3	
14366	R	0.1	Slot (Y) Out 4	
14368	R	0.1	Slot (Y) Out 5	
14370	R	0.1	Slot (Y) Out 6	
			outs separated from each other's	1
14372	R	0.1	Slot (Y) Out 1	
14374	R	0.1	Slot (Y) Out 2	
14376	R	0.1	Slot (Y) Out 3	
14378	R	0.1	Slot (Y) Out 4	

Register address	Operatio ns	Range	Description	By default
14380	R	0.1	Slot (Y) In 1	
14382	R	0.1	Slot (Y) In 2	
14384	R	0.1	Slot (Y) In 3	
14386	R	0.1	Slot (Y) In 4	
4 x analogi	ue output	module + 4 x binary	/ inputs with common ground	
14388	R	022000	Slot (Y) Out 1 (current) (mA x 1000)	
14390	R	022000	Slot (Y) Out 2 (current) (mA x 1000)	
14392	R	022000	Slot (Y) Out 3 (current) (mA x 1000)	
14394	R	022000	Slot (Y) Out 4 (current) (mA x 1000)	
14396	R	0.1	Slot (Y) In 1	
14398	R	0.1	Slot (Y) In 2	
14400	R	0.1	Slot (Y) In 3	
14402	R	0.1	Slot (Y) In 4	
4 x prograr	nmable n	neasuring inputs mo	dule	
14404	R		Slot (Y) In 1(measurement value)	
14406	R		Slot (Y) In 2(measurement value)	
14408	R		Slot (Y) In 3(measurement value)	
14410	R		Slot (Y) In 4(measurement value)	

Table 26

Registers with channels measurement values

Register address	Operations	Description	By default
14500	R	Value from channel 1	
14502	R	Value from channel 2	
14504	R	Value from channel 3	
14506	R	Value from channel 4	
14508	R	Value from channel 5	
14510	R	Value from channel 6	
14512	R	Value from channel 7	
14514	R	Value from channel 8	
14516	R	Value from channel 9	
14518	R	Value from channel 10	
14520	R	Value from channel 11	
14522	R	Value from channel 12	
14524	R	Value from channel 13	
14526	R	Value from channel 14	
14528	R	Value from channel 15	
14530	R	Value from channel 16	
14532	R	Value from channel 17	
14534	R	Value from channel 18	
14536	R	Value from channel 19	
14538	R	Value from channel 20	
14540	R	Value from channel 21	
14542	R	Value from channel 22	
14544	R	Value from channel 23	
14546	R	Value from channel 24	
14548	R	Value from channel 25	
14550	R	Value from channel 26	
14552	R	Value from channel 27	
14554	R	Value from channel 28	
14556	R	Value from channel 29	
14558	R	Value from channel 30	
14560	R	Value from channel 31	
14562	R	Value from channel 32	
14564	R	Value from channel 33	
14566	R	Value from channel 34	
14568	R	Value from channel 35	
14570	R	Value from channel 36	

Register address	Operations	Description	By default
14572	R	Value from channel 37	
14574	R	Value from channel 38	
14576	R	Value from channel 39	
14578	R	Value from channel 40	
14580	R	Value from channel 41	
14582	R	Value from channel 42	
14584	R	Value from channel 43	
14586	R	Value from channel 44	
14588	R	Value from channel 45	
14590	R	Value from channel 46	
14592	R	Value from channel 47	
14594	R	Value from channel 48	
14596	R	Value from channel 49	
14598	R	Value from channel 50	
14600	R	Value from channel 51	
14602	R	Value from channel 52	
14604	R	Value from channel 53	
14606	R	Value from channel 54	
14608	R	Value from channel 55	
14610	R	Value from channel 56	
14612	R	Value from channel 57	
14614	R	Value from channel 58	
14616	R	Value from channel 59	
14618	R	Value from channel 60	

10 Technical data

Table 27

Sen	isor type/ Input signal	Standard	Ran	ige	Basic error
•	PT100		-200850 °C	-328…1562 °F	0.2%
RTD	PT500	PN-EN 60751:2009	-200850 °C	-328…1562 °F	0.2%
	PT1000		-200850 °C	-3281562 °F	0.2%
Fe-CuNi (J)			-100 1200°C	-1482192 °F	0.2%
Cu-0	CuNi (T)	-	-100 400°C	-148752 °F	0.2%
NiCr-NiAl (K) PtRh10-Pt (S)		PN-EN 60584-1:2014	-100 1370°C -1482498 °		0.2%
			-5 1760°C	233200 °F	0.2%
PtRh13-Pt (R)			-5 1760°C	233200 °F	0.2%
PtRh30-PtRh6 (B)			200 1820°C	3923200 °F	0.5%
NiCr-CuNi (E)			-100 1000°C	-1481832 °F	0.2%
NiCrSi-NiSi (N)			-100 1300°C	-1482372 °F	0.2%
Voltage			±10000 mV, ±30 10000 mV, 300		0.2%
Current			±40 mA, 40 mA		0.2%
Resistance R			04000 Ω		0.2%

Reading field	3.5 "TFT colour graphic screen with a resolution of 320 x 240 Pixels
Power module	Power consumption ≤ 12 VA
	Serial slave interface RS485
	Modbus RTU 8N2,8E1,8O1,8N1. Address 1247,
	baud rate 9.6, 19.2, 38.4, 57.6, 115.2 kbit / s,
	maximum time to start the response: 600 ms
	24V sensors power supply output
	24 V d.c. ±10% / max 30 mA
	2 inputs In1, In2 01 V d.c inactive binary input , 5 24 V d.c active binary input, power consumption: 7.5 mA / 24V
	Relay outputs Out1, Out2 2 programmable relays, normally open volt-free contacts, load capacity (resistance) $0.5 \text{ A} / 250 \text{ V}$ a.c. or $5 \text{ A} / 30 \text{ V}$ d.c. Number of switching: mechanical minimum 5×10^{6} electric minimum 1×10^{5}
Communication module	Ethernet 10/100 Base-T, RJ45 socket, Web server, FTP server, Modbus TCP / IP server, DHCP client, NTP client For optimal EMC protection, the Ethernet wire should be shielded and the shield grounded.
	USB Host : By using the USB Host interface, the user can copy files between the internal memory and the device connected to the USB Host
	RS485 master Modbus RTU 8N2,8E1,8O1,8N1. Address 1247, baud rate 9.6, 19.2, 38.4, 57.6, 115.2 kbit / s,
Optional I / O modules (slot X	, slot Y):
Relay outputs	Out1 Out6
module	programmable relays, normally open volt-free contacts, load capacity (resistance) 0.5 A / 250 V a.c. or 5 A / 30 V d.c. Number of switching: mechanical minimum 5× 10 ⁶ electric minimum 1 x 10 ⁵

KD6-09 4 x relay outputs module + 4 x binary inputs separated from each other's	User's manual Out1 Out4 programmable relays, normally open volt-free contacts, load capacity (resistance) $0.5 \text{ A} / 250 \text{ V}$ a.c. or 5 A / 30 V d.c. Number of switching: mechanical minimum 5×10^{6} electric minimum 1×10^{5}	
	In1 In4 01 V d.c inactive binary input , 6 24 V d.c active binary input, power consumption: 7.5 mA / 24V	
4 x analogue output module + 4 x binary inputs with common ground	Out1 Out4 0 20 mA (420mA) programmable. Load resistance $\leq 400 \ \Omega$ Available voltage 10 V. Basic error 0.2%. In1 In4 01 V d.c inactive binary input , 6 24 V d.c active binary input, power consumption: 7.5 mA / 24V	
4 x universal inputs module / temperature, resistance, standard signals /	In1 In4 4 RTD universal inputs (PT100, PT500, PT1000), TC (J, T, K, S, R, B, E, N), voltage \pm 75 mV, \pm 300 mV, \pm 10 V current \pm 40 mA, Resistance R (0 4000 Ω). Resistance input current (RTD, R) 175 uA Resistance of external measuring circuits for RTD inputs and resistance R: max 60 Ω in each wire. The resistance of the supply wires should be equal. The difference in the resistance of the wires leads to an additional measurement error. All pins in universal inputs should be plugged in even if they are not used for any connections.	

User's manual				
Real time clock	± 20ppm , real clock battery- CR1220			
Recording	Archiving period (registration interval) 13600 sec. Recording start modes: Manual off, Manual on, Below, Above, Inside, Outside, Time of filling the file archive memory: depending on the recording interval and the number of attached registration groups, e.g. for the 1 second interval, when all 10 registration groups are switched on –			
	the archive memory will be full in about 60 days. 8GB file archive memory.			
Protection level provided by the ca	sing from the frontal side - IP 65 terminals - IP 20			
Weight	0.3 kg			
Dimensions	96 x 96 x 77 mm			
Reference conditions and rated op	erating conditions			
- power supply	85253 V a.c. (405060400) Hz or 90300 V d.c. or 2060 V d.c.			
- ambient temperature	-1023 + 55° C, class K55 according to PN-EN61557-12			
- storage temperature	-20 + 70° C			
- humidity	0 406095% (inadmissible condensation)			
- any working position				
- heating time	30 min.			
Real time clock battery:	CR1220			
Additional errors:				
in% of the basic error - related to ambient ter	nperature changes <50% / 10°C			

Standards met by the meter

Electromagnetic

compatibility:

- general requirements PN-EN IEC 61326-1
- resistance in industrial environments according to PN-EN 61000-6-2 resistance to induced common voltages of radio frequency:
 - level 2 in the frequency range 0.15 .. 1 MHz
 - level 3 in the 1 MHz range .. 80 MHz
- noise emission according to PN-EN 61000-6-4

Safety Requirements:

- according to the PN-EN 61010-1 standard
- isolation between circuits: basic,
- installation category III
- pollution degree 2,
- maximum voltage in relation to earth:
 - for 300 V power circuits and relay outputs
 - for 50 V measuring inputs
 - for RS485, Ethernet, analogue outputs: 50 V
- altitude above sea level <2000m,

11 Ordering Code

The ordering code of the KD6 recorder is presented in the table 28.

		Table	28			
Screen recorder KD6	x	x	x	xx	x	x
Module I/O – slot X:						
without	0					
6 x relay outputs module	1					
4 x relay outputs module + 4 x binary inputs separated from each other	2					
4 x analogue outputs module + 4 x binary inputs with common ground	3					
4 x programmable measuring inputs module	4					
Module I/O – slot Y:		-				
without		0				
6 x relay outputs module		1				
4 x relay outputs module + 4 x binary inputs separated from each other		2				
4 x analogue outputs module + 4 x binary inputs with common ground		3				
4 x programmable measuring inputs module						
Supply voltage:			-			
85253 V a.c., 90300 V d.c.			1			
2060 V d.c.			2			
Version:				-		
standard				00		
Custom-made*				XX		
Lanugae Version:						
Multilingual (polish/english)					М	
other*					Х	
Acceptance tests:						_
With test certificate						0
With calibration certificate						2
Acc. To customers request*						Х

* only after agreeing with a manufacturer (**) the number in the first position in the code should be greater than (or equal to) the number in the second position:

N/A code	Available code
KD6-01xxxxx	KD6-10xxxxx
KD6-02xxxxx	KD6-20xxxxx
KD6-03xxxxx	KD6-30xxxxx
KD6-04xxxxx	KD6-40xxxxx
KD6-12xxxxx	KD6-21xxxxx
KD6-13xxxxx	KD6-31xxxxx
KD6-14xxxxx	KD6-41xxxxx
KD6-23xxxxx	KD6-32xxxxx
KD6-24xxxxx	KD6-42xxxxx
KD6-34xxxxx	KD6-43xxxxx

Order Example

When ordering please respect successive code numbers. The code: **KD6-3 1 1 00 M 0** means:

- KD6 recorder type,
- 3 4 x analogue outputs module + 4 x binary inputs with common ground
- 1 6 x relay outputs module
- **1** supply voltage: 85...253 V a.c., 90..300 V d.c.
- **00** standard version
- **M** Polish / English version
- **0** with test certificate



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